Allison Transmission

11th November 2026

To,

The Deputy Director General of forest,
Ministry of Environment, Forest, and climate change,
Integrated Regional office, Ist floor, Additional block,
Shastri Bhawan, Haddow's road, Nungambakkam,
Chennai – 600034.

Ref: Environmental Clearance letter No SIA/TN/INFRA2/539591/2025 & EC identification number - EC25C3806TN5568882N

Sub: Submission of Half-yearly EC Compliance Report for the period of April'26 – September'26.

Sir,

Environmental Clearance was accorded to Allison transmission India private limited vide Letter No. SIA/TN/INFRA2/539591/2025. We are herewith submitting the half yearly EC Compliance Report for the period from April'26 – September'26 soft copy for your ready reference. We trust that the measures taken towards environmental safeguards comply with the stipulated environmental conditions.

Kindly acknowledge the receipt of reports.

Thank you,

Yours truly,

11 Nov 2026

R. Vairavan
Director - Plant Engg & Manufacturing Services
Allison Transmission India Pvt Ltd

Copy To,

1. The Member Secretary,
   State Environment Impact Assessment Authority (SEIAA),
   Tamil Nadu, No.327, Metros 9th Floor, Anna salai, Nandanam, Chennai – 600035.

2. The District Environmental Engineer.
   Tamil Nadu Pollution Control board,
   Plot No.CP-5B, SIPCOT Industrial Growth center, Sriperumbudur Taluk,
   Kancheepuram (Dt) – 602105.



Allison Transmission India Pvt. Ltd.
Registered Office & Plant : A-21, SIPCOT Industrial Park , Oragadam, Sriperumbudur Taluk, Kanchipuram District -602 105
Phone: +91 44 3718 3718 Fax: +91 44 3718 3259 www.allisontransmission.com
CIN - U40101TN2007PTC086532

HALF YEARLY ENVIRONMENTAL CLEARANCE COMPLIANCE REPORT

For the period of April 2026 to September 2026

For

Construction of New R&D facility and increase in production capacity.

(EC Issued date: 19.08.2025)

SUBMITTED BY

ALLISON TRANSMISSION INDIA PRIVATE LIMITED

A-21, SIPCOT Industrial Park, Oragadam, Sriperumbudur Taluk,
Panruti A & B Block Village,
KANCHIPURAM, TAMIL NADU, 602105

November 2026

TABLE OF CONTENTS

S.no	List of Contents	Page no.
1	Project details	3
2	Location Map	4
3	Six-month environment clearance statement	5 to 38
4	Environmental Monitoring details	39
5	Concurrence report	40

LIST OF ANNEXURES

Annexure No.	List of contents
Annexure 1	Copy of Environmental clearance
Annexure 2	Local newspaper advertisement copy
Annexure 3	Environmental monitoring report
Annexure 4	EMP work details
Annexure 5	Form V Acknowledgement copy
Annexure 6	Project water consumption details & RWH pond
Annexure 7	CER Activities
Annexure 8	Composting pit
Annexure 9	Green belt development
Annexure 10	STP Adequacy report
Annexure 11	Toilet facility for workers
Annexure 12	EV Charger point
Annexure 13	EC documents updation in company website

1. PROJECT DETAILS

Name of the Project	Construction of New R&D facility and increase in production capacity
Name of the Proponent	M/S. Allison Transmission India Pvt Limited
Location	S.F. No. 6pt, 14pt, 429pt, 431pt, 432pt, 656pt, 665pt & 663A pt. A-21, SIPCOT Industrial Park, Oragadam, Sriperumbudur Taluk, Panruti A & B Block Village, Kanchipuram, Tamil Nadu, 602105
EC Identification & Proposal no.	EC25C3806TN5568882N & SIA/TN/INFRA2/539591/2025, Dated: 29.05.2025. (Enclosed as Annexure 1)
Build up Area details. (Sq.m)	Existing – 51259.4 Proposed addition – 1500 Total after expansion – 52759.4
Water Requirement	100 KLD
Project cost	Existing - INR 1822.56 Crore Additional – INR 10 Crore After expansion - INR 1832.56 Crore

2. Location Map





3.SIX MONTH ENVIRONMENTAL CLEARANCE COMPLIANCE STATEMENT

General Instruction

S.no	Instruction/Condition	Status of compliance
1	The project proponent shall prominently advertise it at least in two local newspapers of the District or State, of which One shall be in the vernacular language within seven days indicating that the project has been accorded environment clearance and the details of SEIAA website where it is displayed.	Condition complied. The granted Environmental Clearance letter has been advertised in two local newspapers. i.e. Times of India (English) dated 23.08.2025 and Daily Thanthi (Tamil) dated 23.08.2025 The advertisement copy is Annexure 2
2	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn must display the same for 30 days from the date of receipt.	Condition complied. The EC copy was submitted for public display in the local Panchayat office, DO and SIPCOT office on 28.08.2025.
3	The project proponent shall have a well laid down environmental policy duly approved by the Board of Directors (in case of Company) or competent authority, duly prescribing standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions.	Condition complied
4	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the project proponent (during construction phase) and authorized entity mandated with compliance of conditions (during operational phase) shall be prepared. The year wise funds earmarked for environmental protection measures shall be kept in separate accounts and not to be diverted for any other purpose. Six monthly progresses of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six-Monthly Compliance Report.	Condition complied. Environmental protection measures are implemented under EMP programmes and the capital spent on the programmes are attached as annexure 4
5	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986. The Regional Office of this SEIAA shall monitor compliance of the	Condition noted will always be ensured

	stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	
6	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Condition noted. No appeal.
7	This issue with an approval of the Competent Authority. For information on deliberations, refer to the minutes of SEAC and SEIAA available in the PARIVESH Portal.	Information noted

Specific EC condition for building and construction

S.NO	CONDITION	STATUS OF COMPLIANCE
8	i) The building plan & design should strictly adhere to LCA norms.	Condition noted and will be complied with.
9	ii) The building geometry, design & engineering should ensure congestion free atmosphere within and outside.	Condition noted and will be complied with.
10	iii) The wind direction & the aerodynamics should not be disturbed because of the proposed building.	Condition noted and will be complied with.
11	iv) The building design should not impair the visibility of structures & features around.	Condition noted and will be complied with.
12	v) There should be enough green space within and outside the building.	Condition complied
13	vi) The building design and engineering should not lead to oxygen starvation.	Condition noted and will be complied with.
14	vii) Cool roofs should be provided to curtail heat absorption.	Condition noted and will be complied with.
15	viii) As per the OM vide F. No. IA3-22/1/2022-IA-III [E-172624] Dated: 14.06.2022, the Project Proponents are directed to submit the six-monthly compliance on the Environmental conditions prescribed in the prior Environmental clearance letter(s) through newly developed compliance module in the PARIVESH Portal from the respective login. A copy of the half yearly compliance report should be mailed to envcompseiaatn@gmail.com.	Condition noted and will be complied with.
16	ix) The plantation of saplings shall be carried out in the earmarked greenbelt area as a part of the tree plantation campaign "Ek Ped Ma Ke Naam" and the details of the same shall be uploaded in the Meri Life Portal (https://merilife.nic.in).	Condition noted and will always be ensured

STANDARD CONDITION

Standard condition – Climate change

S.NO	CONDITION	STATUS OF COMPLIANCE
17	The proponent shall adopt strategies to decarbonize the building, reduce carbon footprints and develop strategies for climate proofing and mitigation.	Condition noted and will be complied with.
18	The proponent shall adopt strategies to reduce carbon & GHG emissions during operation (operational phase and building materials).	Condition noted and will always be ensured
19	The proponent shall adopt methodology to control thermal Environment and other shocks in the building.	Condition noted and will always be ensured
20	The proponent shall adopt strategies to ensure the buildings in blocks are not trapping heat to become local urban heat islands.	Condition noted and will always be ensured
21	The proponent shall ensure that the building does not create artificial wind tunnels creating cold water and uncomfortable living conditions resulting in health issues.	Condition noted and will always be ensured
22	The activities should in no way cause emission and build-up Green House Gases. All actions to be eco-friendly and support sustainable management of the natural resources within and outside the campus premises.	Condition noted and will always be ensured
23	The proponent shall ensure that the buildings does not cause any damage to water Environment, air quality and should be carbon neutral building.	Condition noted and will always be ensured

Standard condition: health and energy

S.NO	CONDITION	STATUS OF COMPLIANCE
24	The proponent shall adopt strategies to maintain the health of the inhabitants within and in the vicinity.	Condition noted and will always be ensured
25	The proponent shall adopt strategies to reduce electricity demand and consumption.	Condition complied
26	The proponent shall provide provisions for automated energy efficiency.	Condition complied
27	The proponent shall provide provisions for controlled ventilation and lighting systems.	Condition complied
28	The proponent shall provide adequate capacity of DG set (standby) for the proposed STP so as to ensure continuous and efficient operation.	Condition complied.

Standard condition: Regulatory frameworks, Database maintenance and audits, Biodiversity, Safety measures, water/sewage, parking, EMP and others

S.NO	CONDITION	STATUS OF COMPLIANCE
29	The proponent shall effectively implement and strictly adhere to the Solid Waste Management Rules, 2016, E-Waste (Management) Rules, 2016, Plastic Waste Management Rules, 2016 as amended, Bio-Medical Waste Management Rules, 2016 as amended, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 as amended, Construction and Demolition Waste Management Rules, 2016, & Batteries (Management and Handling) Rules, 2001.	Condition complied
30	The proponent shall provide elevators as per rules CMDA/DTCP.	Not applicable. (As we don't have elevators)
31	The database record of Environmental conditions of all the events from pre- construction, construction and post-construction should be maintained in digitized format.	Condition noted and will always be ensured
32	The proponent should maintain Environmental audits to measure and mitigate Environmental concerns.	Condition noted and will be complied with.
33	The proponent shall ensure that the proposed activities in no way result in the spread of invasive species.	Condition noted and will always be ensured
34	The proponent shall adopt sustainability criteria to protect the micro-Environment from wind turbulence and change in aerodynamics since high rise buildings may stagnate air movements.	Condition noted and will always be ensured
35	The proponent shall ensure utmost safety for the existing biodiversity, trees, flora & fauna, and the critically endangered species & endangered species shall not disturb under any circumstances.	Condition complied
36	The proponent shall develop building-friendly pest control strategies by using non-chemical measures so as to control the pest population thereby not losing beneficial organisms.	Condition noted and will always be ensured
37	The proponent shall adopt strategies to prevent birds getting hit by the high buildings.	Condition noted and will always be ensured
38	The proponent should develop an emergency response plan & safety evacuation plan (including disabled people) in addition to the disaster management plan.	Condition complied

39	All bio-safety standards, hygienic standards, and safety norms of working staff to be strictly followed as stipulated in EIA/EMP.	Condition noted and will always be ensured
40	The disaster management/disaster mitigation standards& fire safety standards as prescribed by competent authorities.	Condition noted and will be complied with.
41	The proponent shall provide the emergency exit in the buildings.	Condition complied. Emergency exits have been provided in all buildings as per safety norms.
42	The proponent shall ensure that no untreated sewage is let outside the project site under any circumstances. Further, the treated water shall not be disposed off through any other means other than the permitted mode of disposal.	Complied. No untreated sewage is discharged outside the project site. Treated water is disposed of only through the permitted mode. No deviation.
43	The proponent shall provide STP of adequate capacity as committed and shall continuously & efficiently operate STP so as to satisfy the treated sewage discharge standards prescribed by the TNPCB time to time.	Condition complied. The Existing STP is being operated continuously and efficiently. Treated water meets TNPCB discharge standards
44	The proponent shall periodically test the treated sewage the through TNPCB lab /NABL accredited laboratory and submit report to the TNPCB & RO of MoEF&CC.	Condition complied. Treated water is periodically tested through NABL accredited laboratories. Test reports are submitted Monthly to TNPCB
45	The proponent shall ensure that provision should be given for proper utilization of recycled water.	Condition Complied. Provision has been made for the proper utilization of treated sewage as per regulatory guidelines.
46	The project proponent shall adhere to storm water management plan as committed.	Complied. Storm water management plan is adhered to as committed in the project documents.
47	The project proponent shall provide sufficient parking space for the visitors and sufficient space shall be made inside the project area for free turn of vehicles, so as to avoid traffic congestion inside the premises. Separate In-gate and out gate shall be provided for the vehicular movement.	Complied. Adequate parking space has been provided for visitors and internal vehicle movement. Separate in-gate and out-gate arrangements are in place to avoid congestion.
48	**Solid waste Management** The proponent shall ensure that no form of municipal solid waste shall be disposed of outside the proposed project site at any time.	Complied. Solid waste is disposed off as per the laid framework in concurrence with SIPCOT.
49	The proponent should strictly comply with, Tamil Nadu Government order regarding ban on one time use and throwaway plastics irrespective of thickness	Condition complied. The Tamil Nadu government ban on

	with effect from 01.01.2019 under Environment (Protection) Act, 1986.	single use and throwaway plastics is strictly followed.
50	The proponent shall strictly adhere to the EIA/EMP report.	Condition complied. The project activities will strictly adhere to the approved EIA/EMP report.
51	The proponent shall ensure that the green belt plan is implemented as indicated in EMP. Also, the proponent shall explore possibilities to provide sufficient grass lawns.	Complied. The green belt plan has been implemented as specified in the EMP and additional efforts are being made to develop grass lawns and landscaping
52	As per the 'Polluter Pay Principle', the proponent will be held responsible for any Environmental damage caused due to the proposed activity including withdrawal of EC and stoppage of work.	Condition noted and will always be ensured
53	The project proponent shall adhere to height of the buildings as committed.	Condition noted and will be complied with.
SEAC SITE SPECIFIC CONDITION		
54	The construction shall comply with Green Building norms and shall get minimum IGBC Gold rating.	Condition noted and will be complied with.
55	The PP shall install STP as committed in the EMP and shall ensure that the treatment efficiency meets CPCB standards.	Condition complied
56	Proponent shall provide the dual pipeline network in the project for utilization of treated water of STP for different purposes and provide the monitoring mechanism for the same. STP treated water should not be discharged outside the premises without the permission of the concerned authority	Condition complied.
57	As agreed by the project proponent, the CER cost is Rs. 10,00,000 (10 lakhs) and the amount shall be spent for the following activities as committed within a period of 1 year from the date of issue of EC. Chennakuppam Government Adi dravidar Welfare High school - Towards the overall Infrastructure development of the school and support activities - 10 Lakhs	Condition complied. Details of spending attached as Annexure 7
58	The project proponent shall provide entry and exit points for the OSR area, play area as per the norms for the public usage and as committed, if applicable.	Not applicable
	Project proponent should ensure that there will be no use of "Single use of Plastic" (SUP).	Complied. The Tamil Nadu government ban on single use

59		and throwaway plastics is strictly followed.
60	The proponent should provide sufficient electric vehicle charging points as per the requirements at ground level and allocate the safe and suitable place in the premises for the same.	Condition complied. Photo attached annexure 12
61	The project proponent should develop green belt as per the plan submitted and follow the guidelines of CPCB/Development authority for green belt as per the norms.	Condition noted and being complied
62	The project proponent shall provide a measuring device for monitoring the various sources of water supply namely fresh water, treated wastewater and harvested rainwater.	Condition complied

Standard Environmental Clearance Conditions prescribed by MoEF&CC for Construction Projects.

1. Statutory Compliance:

63	The project proponent shall obtain all necessary clearance/ permission from all relevant agencies including town planning authority before commencement of work. All the construction shall be done in accordance with the local building byelaws.	Complied. All statutory permissions from relevant authorities will be obtained before commencement of work. Construction activities will be carried out strictly as per approved norms
64	The approval of the Competent Authority shall be obtained for structural safety of buildings due to earthquakes, adequacy of firefighting equipment etc. as per National Building Code including protection measures from lightning etc.	Complied. Approval from the competent authority has been obtained. All construction materials and equipment comply with National Building Code requirements.
65	The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1980, in case of the diversion of forest land for non-forest purpose involved in the project.	Not applicable (SIPCOT land)
66	The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.	Not applicable (SIPCOT land)
67	The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State Pollution Control Board/ Committee.	Condition Complied.

68	The project proponent shall obtain the necessary permission for drawl of ground water / surface water required for the project from the competent authority.	Complied. Ground water is not withdrawn as per SIPCOT direction. Borewells capped.
69	All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire Department, Civil Aviation Department shall be obtained, as applicable, by project proponents from the respective competent authorities.	Condition Complied.
70	The provisions of the Solid Waste Management Rules, 2016, e-Waste (Management) Rules, 2016, and the Plastics Waste Management Rules, 2016, shall be followed.	Condition Complied. waste is segregated and disposed of only through authorized agencies.
71	The project proponent shall follow the ECBC/ECBC-R prescribed by Bureau of Energy Efficiency, Ministry of Power strictly.	Condition noted and will be complied with.

2. Air quality monitoring and preservation:

72	Notification GSR 94(E) dated 25.01.2018 of MoEF&CC regarding Mandatory Implementation of Dust Mitigation Measures for Construction and Demolition Activities for projects requiring Environmental Clearance shall be complied with.	Condition noted and will be complied with.
73	A management plan shall be drawn up and implemented to contain the current exceedance in ambient air quality at the site.	Complied. No exceedance ambient air quality at site. Refer attached Annexure 3
74	A management plan shall be drawn up and implemented to contain the current exceedance in ambient air quality at the site.	Complied. Monitoring dust, noise, and air quality (PM10/PM2.5) is conducted periodically. All monitored values remain within permissible CPCB standards. Refer attached Annexure 3
75	Diesel power generating sets proposed as source of backup power should be of enclosed type and conform to rules made under the Environment (Protection) Act, 1986. The height of stack of DG sets should be equal to the height needed for the combined capacity of all proposed DG sets. Use of low Sulphur diesel. The location of the DG sets may be decided with in consultation with State Pollution Control Board.	Complied. Diesel generators as source of backup power are of the enclosed type and conform to rules made under the Environment (Protection) Act, 1986. The height of stacks of DG sets are maintained as per the requirement for the combined capacity of all DG sets. High Speed Diesel is used as fuel as DG sets.

76	Construction site shall be adequately barricaded before the construction begins. Dust, smoke & other air pollution prevention measures shall be provided for the building as well as the site. These measures shall include screens for the building under construction, continuous dust/ wind breaking walls all around the site (at least 3-meter height). Plastic/tarpaulin sheet covers shall be provided for vehicles bringing in sand, cement, murram and other construction materials prone to causing dust pollution at the site as well as taking out debris from the site.	Complied. Adequate pollution control measures (watering, wind barriers, tarpaulin covering, vehicle washing facilities, etc.) have been implemented to control dust.
77	Sand, murram, loose soil, cement, stored on site shall be covered adequately so as to prevent dust pollution.	Condition complied
78	Wet jet shall be provided for grinding and stone cutting.	Condition noted and being complied.
79	Unpaved surfaces and loose soil shall be adequately sprinkled with water to suppress dust.	Condition complied
80	All construction and demolition debris shall be stored at the site (and not dumped on the roads or open spaces outside) before they are properly disposed. All demolition and construction waste shall be managed as per the provisions of the Construction and Demolition Waste Management Rules 2016.	Condition complied
81	The diesel generator sets to be used during construction phase shall be low Sulphur diesel type and shall conform to Environmental (Protection) prescribed for air and noise emission standards.	Complied. Monitoring of DG stack is conducted periodically. All monitored values remain within permissible CPCB standards.
82	The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution. Low Sulphur diesel shall be used. The location of the DG set and exhaust pipe height shall be as per the provisions of the Central Pollution Control Board (CPCB) norms.	Complied. Monitoring of dust, noise, vibrations, and air quality (PM10/PM2.5) is conducted periodically. All monitored values remain within permissible CPCB standards.
83	For indoor air quality the ventilation provisions as per National Building Code of India.	Condition noted and being complied.

3. Water Quality Monitoring and Preservation:

84	The natural drain system should be maintained for ensuring unrestricted flow of water. No construction shall be allowed to obstruct the natural drainage through the site, on wetland and water bodies. Check dams, bio-swales, landscape, and other sustainable urban drainage systems (SUDS) are allowed for maintaining the drainage pattern and to harvest rainwater.	Complied. A Stormwater drainage system is provided around the project site to prevent flooding.
85	Buildings shall be designed to follow the natural topography as much as possible. Minimum cutting and filling should be done.	Condition noted. Will be complied at appropriate time of occurrence
86	Total freshwater use shall not exceed the proposed requirement as provided in the project details	Condition noted and being complied
87	The quantity of freshwater usage, water recycling and rainwater harvesting shall be measured and recorded to monitor the water balance as projected by the project proponent. The record shall be submitted to the Regional Office, MoEF&CC along with six monthly Monitoring reports.	Condition noted and being complied. Refer attached annexure 6
88	A certificate shall be obtained from the local body supplying water, specifying the total annual water availability with the local authority, the quantity of water already committed, the quantity of water allotted to the project under consideration and the balance water available.	Condition complied. Water agreement obtained from SIPCOT authorities for factory water requirements.
89	At least 20% of the open spaces, as required by the local building byelaws shall be pervious. Use of Grass pavers, paver blocks with at least 50% opening, landscape etc. would be considered as pervious surface.	Condition complied
90	Installation of dual pipe plumbing for supplying fresh water for drinking, cooking, and bathing etc.and other for supply of recycled water for flushing, landscape irrigation, car washing, thermal cooling, conditioning etc. shall be done.	Condition complied.
91	Use of water saving devices/fixtures (viz. low flow flushing systems; use of low flow faucets	Conditions complied. Low flow faucets and tap

	tap aerators etc) for water conservation shall be incorporated in the building plan.	aerators are fixed in water taps.
92	Separation of grey and black water should be done by the use of dual plumbing system. In case of single stack system separate recirculation lines for flushing by giving dual plumbing system be done.	Condition complied. Separate piping system maintained for domestic & industrial stream.
93	Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices referred.	Condition noted and being complied.
94	The local bye-law provisions on rainwater harvesting should be followed. If local byelaw provision is not available, adequate provision for storage and recharge should be followed as per the Ministry of Urban Development Model Building Byelaws, 2016. Rainwater harvesting recharge pits/storage tanks shall be provided for ground water recharging as per the CGWB norms.	Condition complied. Local bye law's provisions on RWH followed.
95	A rainwater harvesting plan needs to be designed where the recharge bores of minimum one recharge bore per 5,000 square meters of built-up area and storage capacity of minimum one day of total freshwater requirement shall be provided. In areas where ground water recharge is not feasible, the rainwater should be harvested and stored for reuse.	Condition complied. There is a 2000KL storage capacity for rainwater storage and it is available for reuse. Refer attached annexure 6
96	All recharges should be limited to shallow aquifer.	Condition complied.
97	No ground water shall be used during construction phase of the project.	Condition complied. Ground water is not withdrawn as per SIPCOT direction. Borewells capped.
98	The quantity of freshwater usage, water recycling and rainwater harvesting shall be measured and recorded to monitor the water balance as projected by the project proponent. The record shall be submitted to the Regional Office, MoEF&CC along with six monthly Monitoring reports.	Condition noted. Refer attached annexure 6
99	Sewage shall be treated in the STP with tertiary treatment. The treated effluent from STP shall be recycled/re-used for flushing, AC make up	Condition complied.

	water and gardening. As proposed, no treated water shall be disposed into municipal drain.	
100	No sewage or untreated effluent water would be discharged through storm water drains.	Complied. No untreated sewage is discharged outside the project site. Treated water is disposed off only through the permitted mode and reused in garden. No deviation.
101	Onsite sewage treatment of capacity of treating 100% wastewater to be installed. The installation of the Sewage Treatment Plant (STP) shall be certified by an independent expert and a report in this regard shall be submitted to the Ministry before the project is commissioned for operation. Treated wastewater shall be reused on site for landscape, flushing, cooling tower, and other end-uses. Excess treated water shall be discharged as per statutory norms notified by Ministry of Environment, Forest, and Climate Change. Natural treatment systems shall be promoted.	Condition complied. The Existing STP is being operated continuously and efficiently. Treated water meets TNPCB discharge standards and reused in gardening.
102	Periodical monitoring of water quality of treated sewage shall be conducted. Necessary measures should be made to mitigate the odor problem from STP.	Condition complied. Treated water is periodically tested through NABL accredited laboratories. Test reports are submitted Monthly to TNPCB
103	Sludge from the onsite sewage treatment, including septic tanks, shall be collected, conveyed, and disposed as per the Ministry of Urban Development, Central Public Health and Environmental Engineering Organization (CPHEEO) Manual on Sewerage and Sewage Treatment Systems, 2013.	Condition complied.

4. Noise Monitoring and Prevention:

104	Ambient noise levels shall conform to residential area/commercial area/industrial area/silence zone both during day and night as per Noise Pollution (Control and Regulation) Rules, 2000. Incremental pollution loads on the ambient air and noise quality shall be closely monitored during construction phase. Adequate measures shall be made to reduce ambient air and noise level during construction	Condition complied. Monthly ambient noise level monitoring was conducted both during the day & night.

	phase, so as to conform to the stipulated standards by CPCB / SPCB.	
105	Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Condition complied. Will be ongoing process. See attached Annexure 3
106	Acoustic enclosures for DG sets, noise barriers for ground-run bays, ear plugs for operating personnel shall be implemented as mitigation measures for noise impact due to ground sources.	Condition complied. Acoustic enclosures for DG sets, noise barriers at ground-run bays, ear plugs for operating personnel are implemented as mitigation measures to reduce noise impact during DG operation

5.Energy Conservation Measures:

107	Compliance with the Energy Conservation Building Code (ECBC) of Bureau of Energy Efficiency shall be ensured. Buildings in the States which have notified their own ECBC, shall comply with the State ECBC.	Condition complied
108	Outdoor and common area lighting shall be LED.	Condition complied
109	The proponent shall provide solar panels covering a minimum of 50% of terrace area as committed.	We have a long-term contract for renewable energy (solar and wind power) sourcing >75% of our requirements supplied by a third party. Hence, we will continue the same.
110	Concept of passive solar design that minimize energy consumption in buildings by using design elements, such as building orientation, landscaping, efficient building envelope, appropriate fenestration, increased day lighting design and thermal mass etc. shall be incorporated in the building design. Wall, window, and roof u-values shall be as per ECBC specifications.	Condition complied
111	Energy conservation measures like installation of CFLs/ LED for the lighting the area outside the building should be integral part of the project design and should be in place before project commissioning.	Condition complied
112	Solar, wind, or other Renewable Energy shall be installed to meet electricity generation equivalent to 1% of the demand load or as per the state level/ local building byelaws requirement, whichever is higher.	Condition noted and will be complied with.

113	Solar power shall be used for lighting in the apartment to reduce the power load on grid. Separate electric meter shall be installed for solar power. Solar water heating shall be provided to meet 20% of the hot water demand of the commercial and institutional building or as per the requirement of the local building byelaws, whichever is higher. Residential buildings are also recommended to meet its hot water demand from solar water heaters, as far as possible.	Condition complied. Solar hot water system installed.

6. Waste Management:

114	A certificate from the competent authority handling municipal solid wastes, indicating the existing civil capacities of handling and their adequacy to cater to the M.S.W. generated from project shall be obtained.	Condition noted and will be complied with.
115	Disposal of muck during construction phase shall not create any adverse effect on the neighboring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.	Condition noted and will be complied with.
116	Separate wet and dry bins must be provided in each unit and at the ground level for facilitating segregation of waste. Solid waste shall be segregated into wet garbage and inert materials.	Condition complied
117	Organic waste compost/Vermiculture pit/Organic Waste Converter within the premises with a minimum capacity of 0.3 kg /person/day must be installed.	Condition complied. Organic converter and Composting pit installed. Pictures of composting pit added as annexure 8
118	All non-biodegradable waste shall be handed over to authorized recyclers for which a written tie up must be done with the authorized recyclers.	Condition complied. Non-biodegradable waste sold to authorized recycler
119	Any hazardous waste generated during construction phase, shall be disposed off as per applicable rules and norms with necessary approvals of the State Pollution Control Board.	Condition complied. Hazardous waste disposed through authorized agency/ recycler
120	Use of environment friendly materials in bricks, blocks and other construction materials, shall be required for at least 20% of the construction material quantity. These include Fly Ash bricks, hollow bricks, AACs, Fly Ash Lime Gypsum blocks, Compressed earth blocks, and other environment friendly materials.	Condition noted and will be complied with.

121	Fly ash should be used as building material in the construction as per the provision of Fly Ash Notification of September 1999 and amended as on 27th August 2003 and 25th January 2016. Ready mixed concrete must be used in building construction.	Condition noted and will be complied with.
122	Any waste from construction and demolition activities related thereto shall be managed so as to strictly conform to the Construction and Demolition Waste Management Rules, 2016.	Condition complied.
123	Used CFLs and TFLs should be properly collected and disposed off/sent for recycling as per the prevailing guidelines/ rules of the regulatory authority to avoid mercury contamination.	Condition complied. E. Waste was sold/disposed to an authorized recycler

7. Green cover

124	No tree can be felled/transplant unless exigencies demand. Where absolutely necessary, tree felling shall be with prior permission from the concerned regulatory authority. Old trees should be retained based on girth and age regulations as may be prescribed by the Forest Department. Plantations to be ensured species (cut) to species (planted).	Condition noted and will be complied with.
125	A minimum of 1 tree for every 80 sqm of land should be planted and maintained. The existing trees will be counted for this purpose. The landscape planning should include plantation of native species. The species with heavy foliage, broad leaves and wide canopy cover are desirable. Water intensive and/or invasive species should not be used for landscaping.	Condition complied.
126	Where the trees need to be cut with prior permission from the concerned local Authority, compensatory plantation in the ratio of 1:10 (i.e. planting of 10 trees for every 1 tree that is cut) shall be done and maintained. Plantations to be ensured species (cut) to species (planted). Area for green belt development shall be provided as per the details provided in the project document	Condition noted. Proposed ear marked building area does not have any trees and does not fall under marked green belt area.
127	Topsoil should be stripped to a depth of 20 cm from the areas proposed for buildings, roads, paved areas, and external services. It should be stockpiled appropriately in designated areas and reapplied during plantation of the proposed vegetation on site.	Condition noted and will be complied with.
128	A wide range of indigenous plant species should be planted as given in the Appendix-I, in consultation with the Government Forest/Horticulture Departments and State Agriculture University.	Condition noted and will be complied with.

8. Transport

129	A comprehensive mobility plan, as per MoUD best practices guidelines (URDPFI), shall be prepared to include motorized, non-motorized, public, and private networks. Road should be designed with due consideration for environment, and safety of users. The road system can be designed with these basic criteria. a. Hierarchy of roads with proper segregation of vehicular and pedestrian traffic. b. Traffic calming measures. c. Proper design of entry and exit points. d. Parking norms as per local regulation.	Condition noted and will be complied with.
130	Vehicles hired for bringing construction material to the site should be in good condition and should have a pollution check certificate and should conform to applicable air and noise emission standards be operated only during non-peak hours.	Condition complied.
131	A detailed traffic management and traffic decongestion plan shall be drawn up to ensure that the current level of service of the roads within a 05 kms radius of the project is maintained and improved upon after the implementation of the project. This plan should be based on cumulative impact of all development and increased habitation being carried out or proposed to be carried out by the project or other agencies in this 05 Kms radius of the site in different scenarios of space and time and the traffic management plan shall be duly validated and certified by the State Urban Development department and the P.W.D./ competent authority for road augmentation and shall also have their consent to the implementation of components of the plan which involve the participation of these departments.	Condition noted and will be complied with.

9.Human Health Issues:

132	All workers working at the construction site and involved in loading, unloading, carriage of construction material and construction debris or working in any area with dust pollution shall be provided with dust mask.	Condition complied. Protective respiratory devices are provided to all employees during the construction activity. Supervisory people has been provided with adequate training on safety and health aspects.
133	For indoor air quality the ventilation provisions as per National Building Code of India.	Condition complied.

134	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Condition complied. HIRA & Disaster management plan implemented
135	Provision shall be made for the housing of construction labor within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Condition complied. Canteen facility, Mobile toilet, Drinking water and OHC available in site.
136	Occupational health surveillance of the workers shall be done on a regular basis.	Condition complied. Will be continued ongoing.
137	A First Aid Room shall be provided in the project both during construction and operations of the project.	Condition complied. OHC available in site.

10. Corporate Environment Responsibility:

138	The PP shall complete the CER activities, as committed, before obtaining CTE.	Completed. Detail report refer annexure 7
139	The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of Half Yearly Compliance Report (HYCR)	Condition noted and will be complied with.
140	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization	Condition complied. Environmental Management Cell (EMC) is available and managed by Head - Plant engineering.
141	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Half Yearly Compliance Report (HYCR).	Condition complied. All EMP programmes are implemented (Completed) and the capital spent for the programmes are attached as annexure 4

11. Miscellaneous:

	The project proponent shall prominently advertise it at least in two local newspapers of the District or State, of which one shall	Condition complied. The granted Environmental

142	be in the vernacular language within seven days indicating that the project has been accorded environment clearance and the details of MoEFCC/SEIAA website where it is displayed.	Clearance letter has been advertised in two local newspapers. i.e. Times of India (English) dated 23.08.2025 and Daily Thanthi (Tamil) dated 23.08.2025 The advertisement copy is in Annexure 2
143	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn must display the same for 30 days from the date of receipt.	Condition complied. The EC copy was submitted for public display in the local Panchayat office, BDO and SIPCOT office on 28.08.2025.
144	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Condition complied. Half yearly compliance status uploaded on the company website. Refer attached annexure 13
145	The project proponent shall submit Half Yearly Compliance Reports (HYCR) on the status of the compliance of the stipulated environmental conditions on the website of the Ministry of Environment, Forest, and Climate Change at environment clearance portal.	Condition noted and will be complied with.
146	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Condition complied. Form 5 submitted to TNPCB and published in the company website. Refer attached annexure 5 & 13
147	The project proponent shall inform the Authority (SEIAA) of the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Condition noted and being complied with.
148	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	Condition noted and will be complied with.
149	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report and also during their presentation to the State Expert Appraisal Committee.	Condition noted and will be complied with.
150	No further expansion or modifications to the plant shall be carried out without prior approval of the Authority (SEIAA).	Condition noted and will be complied with.
151	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Condition noted and being complied

152	The Authority (SEIAA) may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Condition noted and being complied
153	The Authority reserves the right to stipulate additional conditions if found necessary. The Company in a time-bound manner shall implement these conditions	Condition noted and being complied
154	The Regional Office of the MoEF&CC Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Condition noted and being complied
155	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.	Condition noted and being complied

STANDARD CONDITIONS Part - A – Common conditions applicable for Pre-construction, Construction and Operational Phases:

156	Any appeal against this Environmental Clearance shall lie with the Hon'ble National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Condition noted. No appeal.
157	The construction of STP, ETP, Solid Waste Management facility, E-waste management facility, DG sets, etc., should be made in the earmarked area only. In any case, the location of these utilities should not be changed later on.	Condition noted and being complied
158	The Environmental safeguards contained in the application of the proponent /mentioned during the presentation before the State Level Environment Impact Assessment Authority / State Level Expert Appraisal Committee should be implemented in the letter and spirit	Condition noted and will be complied with.
159	All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire and Rescue Services Department, Civil Aviation Department, Forest Conservation Act, 1980 and Wildlife (Protection) Act, 1972, State / Central Ground Water Authority, Coastal Regulatory Zone Authority, other statutory and other authorities as applicable to the project shall be obtained by project proponent from the concerned competent authorities.	Condition noted and will be complied with.

160	The SEIAA reserves the right to add additional safeguard measures subsequently, if non-compliance of any of the EC conditions is found and to take action, including revoking of this Environmental Clearance as the case may be	Condition noted and will be complied with.
161	A proper record showing compliance of all the conditions of Environmental Clearance shall be maintained and made available at all the times.	Condition noted and will be complied with.
162	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company. The status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Chennai by e-mail.	Condition complied. Form 5 submitted to TNPCB and published in the company website. Refer attached annexure 5 & 13
163	The Regional Office of the Ministry located at Chennai shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Condition noted and being complied
164	"Consent for Establishment" shall be obtained from the Tamil Nadu Pollution Control Board and a copy shall be submitted to the SEIAA, Tamil Nadu.	Condition noted. CTE obtained from TNPCB. CTE number- 2502264983477 & 2502164983477
165	In the case of any change(s) in the scope of the project, a fresh appraisal by the SEAC/SEIAA shall be obtained before implementation.	Condition noted and being complied
166	The conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Public Liability Insurance Act, 1991, along with their amendments ,draft Minor Mineral Conservation & Development Rules , 2010 framed under MMDR Act 1957,National Commission for protection of Child Right Rules ,2006 and rules made there under and also any other orders passed by the Hon'ble Supreme Court of India/Hon'ble High Court of Madras and any other Courts of Law, including the Hon'ble National Green Tribunal relating to the subject matter	Condition noted and being complied
167	The Environmental Clearance shall not be cited for relaxing the other applicable rules to this project.	Condition noted and will always be ensured
168	Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986	Information noted
	The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, Chennai,	Complied. EC Conditions half yearly Compliance status uploaded in the company website.

169	the respective Zonal Office of CPCB, Bengaluru and the TNPCB. The criteria pollutant levels namely, PM10, PM2.5, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored.	Ambient air Monitoring of air quality PM10/PM2.5, SO2 & NOX) is conducted periodically in the factory. All monitored values remain within permissible CPCB standards. Monthly, Test reports are submitted to TNPCB. Refer attached annexure 3 & 13.
170	The SEIAA, TN may cancel the Environmental Clearance granted to this project under the provisions of EIA Notification, 2006, if, at any stage of the validity of this environmental clearance, if it is found or if it comes to the knowledge of this SEIAA, TN that the project proponent has deliberately concealed and/or submitted false or misleading information or inadequate data for obtaining the Environmental Clearance.	Condition noted and being complied
171	The Environmental Clearance does not imply that the other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would be considering the project on merits and be taking decisions independently of the Environmental Clearance	Condition noted. Will comply with all regulatory appropriate requirements.
172	The SEIAA, TN may alter/modify the above conditions or stipulate any further condition in the interest of environment protection, even during the subsequent period.	Condition noted. Will comply with all regulatory appropriate requirements
173	The Environmental Clearance does not absolve the applicant/proponent of his obligation/requirement to obtain other statutory and administrative clearances from other statutory and administrative authorities.	Condition noted. Will comply with all regulatory appropriate requirements
174	Where the trees need to be cut, compensation plantation in the ratio of 1:10 (i.e. planting of 10 trees for every one tree that is cut) should be done with the obligation to continue maintenance.	Condition noted and will be complied with appropriate time of occurrence
175	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive who will report directly to the Head of the Organization and the shortfall shall be strictly reviewed and addressed.	Condition complied. Environmental Management Cell (EMC) is available and managed by Head - Plant engineering.
176	The EMP cost shall be deposited in a nationalized bank by opening separate account and the head wise expenses statement shall be submitted to TNPCB with a copy to SEIAA annually.	Condition complied. Environmental protection measures are implemented under EMP programmes and the capital spent for the programmes are attached as annexure 4.

177	The Project Proponent has to provide adequate rainwater harvesting pits as committed to recover and reuse the rainwater during normal rains as reported.	Condition complied. There is a 2000KL storage capacity for rainwater storage and it is available for reuse.
178	The project activity should not cause any disturbance & deterioration of the local biodiversity	Condition noted and will always be ensured
179	The project activity should not impact the water bodies. A detailed inventory of the water bodies and forest should be evaluated, and fact reported to the Forest Department & PWD for monitoring	Condition noted and will always be ensured
180	All the assessed flora & fauna should be conserved and protected.	Condition noted and will always be ensured
181	The proponent should strictly comply with, Tamil Nadu Government Order (Ms) No.84 Environment and forests (EC.2) Department dated 25.06.2018 regarding ban on one time use and throwaway plastics irrespective of thickness with effect from 01.01.2019 under Environment (Protection) Act, 1986.	Condition complied. Use of one-time use and throw away plastic is banned in the factory premises.
182	Necessary permission shall be obtained from the competent authority for the drawl / outsourcing of fresh water before obtaining consent from TNPCB.	Condition noted. Water is supplied by SIPCOT.
183	The proponent shall appoint an Environmental Engineer with necessary qualification for the operation and maintenance of STP (Sewage Treatment Plant) and GWTP (grey water Treatment Plant)	Condition complied. Qualified postgraduates in Environmental Science has been appointed.
184	The Proponent shall provide the dispenser for the disposal of Sanitary Napkins.	Condition complied. Separate sanitary napkins dispenser is available.
185	All the mitigation measures committed by the proponent for the flood management, Solid waste disposal, Sewage treatment & disposal etc., shall be followed strictly.	Condition complied.
186	No waste of any type to be disposed of in any watercourse including drains, canals, and the surrounding environment.	Condition complied. We are disposing of waste through authorized recycler/ Vendor.
187	Traffic congestion near the entry and exit points from the roads adjoining the proposed project site must be avoided.	Condition noted and will always be ensured.
188	The safety measures proposed in the report should be strictly followed.	Condition noted. We have always followed safety measures and rules

Part - B – Specific Conditions – Preconstruction phase:

	The project authorities should advertise with basic details at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned,	Condition complied. The granted Environmental Clearance letter

189	within 7 days of the issue of clearance. The press releases also mention that a copy of the clearance letter is available with the State Pollution Control Board and also at website of SEIAA, TN. The copy of the press release should be forwarded to the Regional Office of the Ministry of Environment and Forests located at Chennai and SEIAA-TN	has been advertised in two local newspapers. i.e. Times of India (English) dated 23.08.2025 and Daily Thanthi (Tamil) dated 23.08.2025 The advertisement copy is in Annexure 2
190	In the case of any change(s) in the scope of the project, a fresh appraisal by the SEAC/SEIAA shall be obtained before implementation.	Information noted.
191	A copy of the clearance letter shall be sent by the proponent to the Local Body. The clearance letter shall also be put on the website of the Proponent.	Condition complied. Environment Clearance letter submitted to local bodies like SIPCOT, BDO and Panchayat office and published on company website. Refer attached annexure 13.
192	The approval of the competent authority shall be obtained for structural safety of the buildings during earthquake, adequacy of firefighting equipment's, etc. as per National Building Code including protection measures from lightning etc. before commencement of the work.	Condition noted and will always be ensured.
193	All required sanitary and hygienic measures for the workers should be in place before starting construction activities and they have to be maintained throughout the construction phase.	Condition complied. Sanitary and hygienic measures for all the workers
194	Design of buildings should be in conformity with the Seismic Zone Classifications.	Condition noted and will always be ensured
195	The Construction of the structures should be undertaken as per the plans approved by the concerned local authorities/local administration.	Condition noted and will always be ensured
196	No construction activity of any kind shall be taken up in the OSR area.	Condition noted and will always be ensured
197	Consent of the local body concerned should be obtained for using the treated sewage in the OSR area for gardening purpose. The quality of treated sewage shall satisfy the bathing quality prescribed by the CPCB.	Condition noted and will always be ensured
198	The height and coverage of the constructions shall be in accordance with the existing FSI/FAR norms as per Coastal Regulation Zone Notification, 2011	Not applicable. (SIPCOT land)
199	The Project Proponent shall provide car parking exclusively for the visiting guest in the proposed residential apartments as per CMDA norms.	Condition noted and will always be ensured.

200	The project proponent shall ensure the entry of basement shall be above maximum flood level.	Condition complied.
201	The proponent shall prepare completion plans showing Separate pipelines marked with different colors with the following details i. Location of STP, compost system, underground sewer line. ii. Pipeline conveying the treated effluent for green belt development. iii. Pipeline conveying the treated effluent for toilet flushing iv. Water supply pipeline v. Gas supply pipeline, if proposed vi. Telephone cable vii. Power cable viii. Strom water drains, and ix. Rainwater harvesting system, etc. and it shall be made available to the owners	Condition complied.
202	A First Aid Room shall be provided in the project site during the entire construction and operation phases of the project.	Condition complied.
203	The present land use surrounding the project site shall not be disturbed at any point of time	Condition noted and will always be ensured
204	The green belt area shall be planted with indigenous native trees.	Condition complied. Cumulatively 7000 trees are planted within the factory premises. Refer attached Annexure 9
205	Natural vegetation listed particularly the trees shall not be removed during the construction/operation phase. In case any trees are likely to be disturbed, shall be replanted.	Condition noted and will always be ensured
206	During the construction and operation phase, there should be no disturbance to the aquatic eco-system within and outside the area.	Condition noted and will always be ensured
207	The Provisions of Forest conservation Act 1980, Wildlife Protection Act 1972 & Biodiversity Act 2002 should not be violated.	Condition noted and will always be ensured
208	There should be Firefighting plan and all required safety plan.	Condition complied. fire fighters available in site
209	Regular fire drills should be held to create awareness among owners/ residents.	Condition complied. A Mock drill is conducted every month to create safety.

Part - C - Specific Conditions – Construction phase 1

210	The Project proponent shall have to furnish the probable date of commissioning of the project supported with necessary bar charts to SEIAA-TN.	Condition noted and will always be ensured.
211	All the laborers to be engaged for construction should be screened for health and adequately treated before and during their employment on the work at the site.	Condition complied. All laborers are assigned a health checkup by OHC before starting work.
	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with	Condition complied. Personnel Protective

212	adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contradictions due to exposure to dust and take corrective measures, if needed.	Equipment's (PPE) such as Helmet, Earmuff, gloves, and Safety shoes are provided to workers involved in Construction activity
213	Periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly. The workers shall be provided with personnel protective measures such as masks, gloves, boots etc.	Condition complied. All laborers are assigned a health checkup by hospital before starting work. Personnel Protective Equipment's (PPE) such as Helmet, Earmuff, gloves, and Safety shoes are provided to workers involved in Construction activity.
214	The entire water requirement during construction phase may be met from private tankers	Condition noted and will always be ensured.
215	Provision shall be made for the housing labor within the site with all necessary infrastructures and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Complied. Workers / Laborers have been provided with facilities such as Drinking water and Toilet facilities. Photo of contractors toilet facilities is given in Annexure – 11
216	Adequate drinking water and sanitary facilities should be provided for construction workers at the site. The treatment and disposal of wastewater shall be through dispersion trench after treatment through septic tank. The MSW generated shall be disposed through Local Body and the identified dumpsite only	Condition Noted. Appropriate measures were taken to ensure the well-being of construction workers by providing clean drinking water and adequate sanitary facilities at the site. The Existing STP is being operated continuously and efficiently. Treated water meets TNPCB discharge standards and reused in gardening. All municipal solid waste was disposed of exclusively at designated local dumping sites as per local regulation.
217	Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices prevalent.	Condition noted and will always be ensured.

218	Fixtures for showers, toilet flushing and drinking water should be of low flow type by adopting the use of aerators / pressure reducing devises / sensor-based control	Conditions complied. Low flow faucets and tap aerators were fixed on all water taps.
219	In the solid waste management plan, the STP sludge management plan for direct use as manure for gardens is not acceptable; it must be co-composed with biodegradables.	Condition noted. Bio composting facility was available onsite. So STP sludge was treated through the composting process.
220	Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles should be segregated at source, collected once in a month from residences and disposed as per the SWM Rules 2016.	Condition complied. Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles were segregated at source, collected periodically and disposed from project site and disposed as per the SWM Rules 2016.
221	Domestic solid wastes to be regularly collected in bins or waste handling receptacles and disposed as per the solid waste management rules 2016.	Condition complied. Domestic solid waste was regularly collected in designated bins or waste handling receptacles. Proper handling and segregation were ensured to prevent littering, odor or any nuisance. All biodegradable and non-biodegradable waste was managed as per applicable waste management guidelines.
222	No waste of any type to be disposed of in any watercourse including drains, canals and the surrounding environment.	Condition complied. We are disposing of waste through authorized recycler/ Vendor, and hence no waste of any type is disposed to any watercourse including drains, canals and the surrounding environment.
223	E-waste shall be disposed through Authorized vendor as per E-waste (Management and Handling) Rules, 2016 and subsequent amendment	Condition complied. E-waste was disposed of through an authorized vendor.
224	All the top soil excavated during construction activities should be stored for use in horticulture/ landscape development within the project site	Condition complied. All the topsoil excavated during construction activities should be stored for use in horticulture/ landscape

		development within the project site
225	Disposal of construction debris during construction phase should not create any adverse effect on the neighboring communities and be disposed off only in approved sites, with the approval of Competent Authority with necessary precautions for general safety and health aspects of the people. The construction and demolition waste shall be managed as per Construction & Demolition Waste Management Rules, 2016.	Condition complied. The waste was managed as per the construction and demolition waste Management Rules 2016
226	Construction spoils, including bituminous materials and other hazardous materials, must not be allowed to contaminate watercourses. The dump sites for such materials must be secured so that they should not leach into the adjacent land/ lake/ stream etc.	Condition noted and will always be ensured.
227	Low Sulphur Diesel shall be used for operating diesel generator sets to be used during construction phase. The air and noise emission shall conform to the standards prescribed in the Rules under the Environment (Protection) Act, 1986, and the Rules framed thereon.	Condition complied.
228	The diesel required for operating stand by DG sets shall be stored in barrels fulfilling the safety norms and if required, clearance from Chief Controller of Explosives shall be taken.	Condition complied. Valid CCOE license available for Diesel storage.
229	The acoustic enclosures shall be installed at all noise generating equipments such as DG sets, air conditioning systems, cooling water tower etc.	Condition complied. Acoustic enclosures were installed on all noise generating equipment's such as DG sets, air conditioning systems, cooling water tower to mitigate noise impacts.
230	Vehicles hired for bringing construction materials to the site should be in good condition and should conform to air and noise emission standards, prescribed by TNPCB/CPCB. The vehicles should be operated only during non-peak hours.	Condition complied.
231	Ambient air and noise levels should conform to residential standards prescribed by the TNPCB, both during day and night. Incremental pollution loads on the ambient air and noise quality should be closely monitored during the construction phase. The pollution abatement measures shall be strictly implemented.	Condition complied. Monthly ambient noise level monitoring was conducted both during the day & night.
232	Traffic congestion near the entry and exit points from the roads adjoining the proposed project site shall be avoided. Parking shall be fully internalized, and no public space should be utilized. Parking plan to be as per CMDA norms. The traffic department shall be consulted, and any cost-effective traffic regulative facility shall be met before commissioning	Condition noted and will always be ensured.

233	The buildings should have adequate distance between them to allow free movement of fresh air and passage of natural light, air and ventilation.	Condition complied. The buildings were provided with adequate distance to allow free movement of fresh air and passage of natural light, ensuring proper ventilation throughout the premises.
234	The project proponent should ensure that adequate Air Pollution Control measures shall be provided from buses and other vehicles, which will be entering the bus terminal. Further, water sprinkling system shall be provided and same shall be used at regular interval to control the dust emission within the project site.	Condition complied. Sprinkling system engaged to control fugitive emissions. Vehicles used in the project area permitted with valid pollution under control (PUC) certificates
235	Fly-ash blocks should be used as building material in the construction as per the provision of Fly ash Notification of September 1999 and amended as on 27th August 2003 and Notification No. S.O. 2807 (E) dated: 03.11.2009.	Condition noted and will always be ensured
236	Ready-mix concrete shall alone be used in building construction and necessary cube-tests should be conducted to ascertain their quality.	Condition complied.
237	Use of glass shall be reduced up to 40% to reduce the electricity consumption and load on air conditioning. If necessary, high quality double glass with special reflecting coating shall be used in windows.	Condition noted and will always be ensured
238	Storm water management around the site and on site shall be established by following the guidelines laid down by the storm water manual.	Condition complied.
239	Storm water management plan shall be obtained by engaging the services of Anna University/IIT.	Condition noted and will always be ensured
240	Roof should meet prescriptive requirement as per Energy Conservation Building Code by using appropriate thermal insulation material, to fulfill the requirement	Condition noted and will always be ensured
241	Opaque wall should meet prescribed requirement as per Energy Conservation Building Code which is mandatory for all air-conditioned spaces by use of appropriate thermal insulation material to fulfill the requirement.	Condition complied
242	All norms of Energy Conservation Building Code (ECBC) and National Building Code, 2005 as energy conservation have to be adopted Solar lights shall be provided for illumination of common areas.	Condition complied
	Application of solar energy should be incorporated for illumination of common areas, lighting for gardens and street	Condition complied

243	lighting. A hybrids system or fully solar system for a portion of the apartments shall be provided.	
244	A report on the energy conservation measures conforming to energy conservation norms prescribed by the Bureau of Energy Efficiency shall be prepared incorporating details about building materials & technology; R & U factors etc and submitted to the SEIAA in three months' time.	Condition complied
245	Energy conservation measures like installation of CFLs/TFLs for lighting the areas outside the building should be integral part of the project design and should be in place before project commissioning.	Condition complied
246	Adequate fire protection equipment's and rescue arrangements should be made as per the prescribed standards.	Condition complied. Adequate fire protection equipment's and rescue arrangements were provided as per the prescribed standards.
247	Proper and free approach road for fire-fighting vehicles up to the buildings and for rescue operations in the event of emergency shall be made.	Condition complied
248	The Project Proponent shall plant tree species with large potential for carbon capture in the proposed green belt area based on the recommendation of the Forest department well before the project is complete	Condition complied. We have planned and planted tree species with high carbon capture potential in the proposed green belt area based on the recommendation of the Forest department.
249	The proponent has to earmark the greenbelt area with dimension and GPS coordinates for the green belt area all along the boundary of the project site with at least 3 meter wide and the same shall be included in the layout out plan to be submitted for CMDA/DTCP approval.	Condition complied
250	The proponent shall develop the green belt as per the plan furnished and area earmarked for the greenbelt shall not be alter at any point of time for any other purpose.	Condition noted and will always be ensured. Refer attached Annexure 9
251	The Sewage Treatment Plant (STP) installed should be certified by an independent expert/ reputed Academic institution for its adequacy and a report in this regard should be submitted to the SEIAA, TN before the project is commissioned for operation. Explore the less power consuming systems viz baffle reactors, etc., for the treatment of sewage	Condition complied. The Sewage Treatment Plant (STP) installed at the project site has been assessed for adequacy. Adequacy report submitted as annexure.
252	The Proponent shall install STP as furnished. Any alteration to satisfy the bathing quality shall be informed to SEIAA-TN	Condition complied. The STP has been installed as per approved design and

		specifications. Any alteration made to comply with bathing quality standards will be immediately informed to SEIAA-TN.
253	The project proponent shall operate and maintain the Sewage treatment Plant and Effluent treatment plant effectively to meet out the standards prescribed by the CPCB.	Condition noted. The STP & ETP operated and maintained effectively to ensure compliance with the CPCB Prescribed standards.
254	The project proponent shall continuously operate and maintain the Sewage treatment plant and Effluent treatment plant to achieve the standards prescribed by the CPCB	Condition noted. The STP & ETP were operated on a continuous basis, and the treated effluent consistently met the CPCB discharge norms.
255	The project proponent has to ensure the complete recycling of treated Sewage &Effluent water after achieving the standards prescribed by the CPCB	Condition noted. The project proponent ensured 100% recycling of treated sewage and effluent water as per CPCB Standards. Treated water was reused for landscaping, toilet flushing, and other non-potable uses.
256	The project proponent has to provide separate standby D.G set for the STP/GWTP for the continuous operation of the STP/GWTP in case of power failure.	Condition noted. A separate standby DG set was provided to ensure uninterrupted operation of the ST during power failure.
257	The proponent shall ensure that roof rainwater collected from the covered roof of the buildings, etc. shall be harvested so as to ensure the maximum beneficiation of rainwater harvesting by constructing adequate sumps so that 100% of the harvested water shall be reused.	Condition noted. RWH from the covered roof area was implemented. Adequate storm water collection drain were to maximize utilization of harvested water, ensuring that 100% of the collected rainwater being reused.
258	Rainwater harvesting for surface run-off, as per plan submitted should be implemented. Before recharging the surface run off, pre-treatment with screens, settlers etc. must be done to remove suspended matter, oil and grease, etc.	Condition noted and will be complied with.
259	The Project Proponent has to provide adequate rainwater harvesting pits as committed to recover and reuse the rainwater during normal rains as reported.	Condition complied. There is a 2000KL storage capacity for rainwater storage and it is available for reuse. RWH

		pond Picture attached as annexure 6
260	The project activity should not cause any disturbance & deterioration of the local biodiversity.	Condition complied. The project activity were carried out without causing any disturbance & deterioration of the local biodiversity.
261	i) Lightning arrester shall be properly designed and installed at top of the building and wherever is necessary.	Condition complied. A lightening arrestor installed with appropriate coverage of the factory.

Part – D - Specific Conditions – Operational Phase/Post constructional phase/Entire life of the project

262	There should be Firefighting plan and all required safety plan.	Conditions complied. A detailed firefighting plan and safety management plan were implemented.
263	Regular fire drills should be held to create awareness among owners/ residents	Condition complied
264	Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles should be segregated at source, collected once in a month from residences and disposed as per the SWM Rules 2016.	Condition complied. Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles was segregated at source, collected once a month. Disposal was carried out as per the SWM Rules 2016 through authorized recycler/TNPCB Authorized vendor.
265	The building should not spoil the green views and aesthetics of surroundings and should provide enough clean air space.	Condition noted and will always be ensured.
266	Solar energy saving shall be increased to atleast10% of total energy utilization.	Condition complied.
267	The Project proponent has to spend the CER as committed in the affidavit. The above activity shall be carried out before obtaining CTO from TNPCB.	Condition noted. The actions taken during the public consultation were carried out under the Corporate Environmental Responsibility (CER)

		activity. Refer as Annexure – 7
268	The EMP cost shall be deposited in a nationalized bank by opening separate account and the head wise expenses statement shall be submitted to TNPCB with a copy to SEIAA annually	Condition complied. All EMP programmes are implemented (Completed) and the capital spent for the programmes are attached as annexure 4
269	The EMP cost shall be printed in the Brochure / Pamphlet for the preparation of the sale of the property and should also mention the component involved.	Not applicable.
270	The Project proponent shall get due permission from the wetland Authority before the commencement of the work, if applicable.	Not applicable.
271	The Project proponent should discuss with the wet land Authority, Tamil Nadu Forest Department, PWD and support lake restoration cum improvement, awareness, and conservation programs.	Condition noted.
272	The project activities should in no way disturb the manmade structures.	Condition noted.
273	The Proponent shall do afforestation/ restoration programme contemplated to strengthen the open spaces shall preferably include native species along with the financial forecast for planting and maintenance for 5 years.	Condition complied. Cumulatively a total of 7000 trees have been planted inside the premises. Pictures attached as annexure 9.
274	"Consent to Operate" should be obtained from the Tamil Nadu pollution Control Board before the start of the operation of the project and copy shall be submitted to the SEIAATN.	Condition noted and will be complied at appropriate time of occurrence.
275	Raw water quality to be checked for portability and if necessary, RO plant shall be provided	Condition complied. Raw water quality is checked daily basis. Since PSF and and ACF filters are available, an RO plant is not necessary.
276	The Proponent should be responsible for the maintenance of common facilities including greening, rainwater harvesting, sewage treatment and disposal, solid waste disposal and environmental monitoring including terrace gardening for a period of 3 years. Within one year after handing over the flats to all allottees a viable society or an association among the allottees shall be formed to take responsibility of continuous maintenance of all facilities with required agreements for compliance of all conditions furnished in Environment Clearance (EC) order issued by the SEIAA-TN or the Proponent himself shall maintain all the above facilities for the entire period. The copy of MOU between the buyers Association and proponent shall be communicated to SEIAA-TN	Condition noted and will always be ensured.

277	The ground water level and its quality should be monitored and recorded regularly in consultation with Ground Water Authority	As per SIPCOT directive, we are not allowed to withdraw water from ground. Hence, the borewells are capped.
278	Treated effluent emanating from STP shall be recycled / reused to the maximum extent possible. The treated sewage shall conform to the norms and standards for bathing quality laid down by CPCB irrespective of any use. Necessary measures should be made to mitigate the odor and mosquito problem from STP.	Condition complied. The Existing STP is being operated continuously and efficiently. Treated water meets CPCB discharge standards. STP treated water is recycled for gardening purposes.
279	The Proponent shall operate STP continuously by providing stand by DG set in case of power failure.	Condition complied.
280	It is the sole responsibility of the proponent that the treated sewage water disposed for green belt development/ avenue plantation should not pollute the soil/ ground water/ adjacent canals/ lakes/ ponds, etc.	Condition complied.
281	Adequate measures should be taken to prevent odor emanating from solid waste processing plant and STP.	Condition noted and will always be ensured
282	The e - waste generated should be collected and disposed to a nearby authorized e-waste center as per E- waste (Management & Handling), Rules 2016 as amended.	Condition complied. E-waste was disposed of through an authorized vendor.
283	Diesel power generating sets proposed as source of back-up power during operation phase should be of enclosed type and conform to rules made under the Environment (Protection) Act, 1986. The height of stack of DG sets should be equal to the height needed for the combined capacity of all proposed DG sets.	Condition complied
284	The noise level shall be maintained as per MoEF/CPCB/TNPCB guidelines/norms both during day and nighttime.	Condition complied. The noise levels within the plant premises are being maintained in accordance with the CPCB prescribed standards for both day and nighttime. Regular monitoring is carried out, and necessary measures are implemented to ensure continued compliance.
285	Spent oil from D.G sets should be stored in HDPE drums in an isolated covered facility and disposed as per the Hazardous & other Wastes (Management & Transboundary Movement) Rules 2016.	Condition complied. Used oil was sold to an authorized recycler

	Spent oil from D.G sets should be disposed off through registered recyclers.	
286	The proponent is required to provide a household hazardous waste / E-waste collection and disposal mechanism.	Condition complied.
287	The proponent shall ensure that storm water drain provided at the project site shall be maintained without choking or without causing stagnation and should also ensure that the storm water shall be properly disposed off in the natural drainage / channels without disrupting the adjacent public. Adequate harvesting of the storm water should also be ensured.	Complied. A Stormwater drainage system is provided around the project site to prevent flooding.
288	Used CFLs and TFLs should be properly collected and disposed off/sent for recycling as per the prevailing guidelines/rules of the regulatory authority to avoid mercury contamination	Condition complied. E. Waste was sold/disposed to an authorized recycler.
289	Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.	Information noted.
290	The Environmental Clearance is issued based on the documents furnished by the project proponent. In case any documents found to be incorrect/not in order at a later date the Environmental Clearance issued to the project will be deemed to be revoked/ cancelled.	Information noted.

Environmental Monitoring details

Ambient Air quality monitoring details

It is mandatory to submit six monthly EC compliance report to MoEF & CC Regional Office by the proponent. For the purpose of submitting Six-Monthly EC Compliance report, environmental monitoring was carried out at site by M/s. Hubert Enviro Care Systems Pvt. Ltd. an NABL accredited laboratory for the period of April'26 to September'26.

Ambient Air Quality Monitoring During operation phase, particulate matter and gaseous emissions are likely to arise from the site movement of vehicles, operation of DG sets etc., the ambient air quality parameters such as Particulate matter (PM10), Particulate matter (PM 2.5), and NOX). The test report of ambient air quality for the period of April'26 to September'26 is enclosed as Annexure 3.

Noise level monitoring details

Ambient Noise level monitoring Ambient noise quality was monitored, and the test report of ambient noise recorded during the period of April'26 to September'26 is enclosed in Annexure 3 (Sample report attached).

EC SIX MONTHLY(2nd) STATUS REPORT- SUMMARY

1. CER completed- Details attached as annexure.

2. Environmental EMP'S 7/7 completed. Total expenditure is attached as annexure.

3. Construction of R & D facility is still in the Planning stage (getting extended) as there is lot of change in the market dynamics due to global Scenario (Uncertainty).

3.Environmental monitoring was carried out at site during the period of April'26 to September'26.

11 NOV 2026

R. Vairavan

Director - Plant Engg & Manufacturing Services

Allison Transmission India Pvt Ltd

ANNEXURE - 1
EC - COPY

सत्यमेव जयते

File No: 12240
Government of India
Ministry of Environment, Forest and Climate Change
(Issued by the State Environment Impact Assessment Authority(SEIAA), TAMIL NADU)
***

Dated **19/08/2025**

To,

Thiru.K R Moses
ALLISON TRANSMISSION INDIA Private Limited
A-21, SIPCOT Industrial Park, Oragadam, Sriperumbudur Taluk, Kanchipuram District-602105.,
Panruti A & B Block Village, KANCHIPURAM, TAMIL NADU, 602105
k.moses@allisontransmission.com

Subject: Grant of EC under the provision of the EIA Notification 2006-as amended regarding.

Sir/Madam,

Sub:SEIAA, TN - proposed "Construction of New R&D facility and increase in production capacity at S.F. No. 6pt,14pt,429pt,431pt,432pt,656pt,665pt & 663A pt, Plot No-A21, SIPCOT Industrial Park-Oragadam Panruti A & B Block Village, Sriperumbudur, Kancheepuram District, Tamilnadu by M/s. Allison Transmission India Pvt Ltd– under Category "B2" and Schedule S.No.8(a) "Building & Construction Projects" of the schedule to the EIA Notification, 2006, as amended– Issue of Environmental Clearance – Regarding.

Ref:
1. Online Proposal No SIA/TN/INFRA2/539591/2025, Dated: 29.05.2025
2. Application seeking Environmental Clearance dated 02.06.2025.
3. Minutes of the 575th SEAC meeting held on 09.06.2025
4. Project Proponent reply dated: 27.06.2025
5. Minutes of the 596th meeting of the SEAC held on 22.07.2025
6. Minutes of the 869th SEIAA meeting held on 11.08.2025

2. The particulars of the proposal are as below :

(i) EC Identification No.	EC25C3806TN5568882N
(ii) File No.	12240
(iii) Clearance Type	EC
(iv) Category	B2
(v) Project/Activity Included Schedule No.	8(a) Building / Construction
(vii) Name of Project	Construction of New R&D facility and Increase in production capacity at Allison Transmission India

	Pvt Ltd, Oragadam
(viii) Name of Company/Organization	ALLISON TRANSMISSION INDIA Private Limited
(ix) Location of Project (District, State)	KANCHIPURAM, TAMIL NADU
(x) Issuing Authority	SEIAA
(xi) Applicability of General Conditions	no
(xii) Applicability of Specific Conditions	no

1.In view of the particulars given in the Para 1 above, the project proposal interalia including Form-2(Part A and B) EMP were submitted to the SEIAA-TN for an appraisal by the SEAC under the provision of EIA notification 2006 and its subsequent amendments.

2.The above-mentioned proposal has been considered by (SEIAA) in the meeting held on 11/08/2025.The minutes of the meeting and all the documents submitted are available on PARIVESH portal which can be accessed by scanning the QR Code above.

3.The SEAC, based on the information viz: Form-2(Part A and B) EMP report etc., & clarifications provided by the project proponent and after detailed deliberations on all technical aspects and compliance thereto furnished by the Project Proponent, recommended the by the SEAC for grant of Environment Clearance under the provision of EIA Notification,2006 and as amended thereof subject to compliance of Specific and Standard EC conditions as given in this letter.

4.The SEIAA, has examined the proposal in accordance with the provisions contained in the Environment Impact Assessment (EIA) Notification, 2006 & further amendments thereto and based on the recommendations of the State Expert Appraisal Committee hereby accords Environment Clearance to the instant proposal of by M/s. Allison Transmission India Pvt Ltd under the provisions of EIA Notification, 2006 and as amended thereof subject to compliance of the Specific and Standard EC conditions as given in Annexure (1)

5. The Ministry/SEIAA-TN reserves the right to stipulate additional conditions, if found necessary. The EC to the aforementioned project is under provisions of EIA Notification, 2006. It does not tantamount to approvals/consent/permissions etc. required to be obtained under any other Act/Rule/regulation. The Project Proponent is under obligation to obtain approvals /clearances under any other Acts/ Regulations or Statutes, as applicable, to the project.

6.The Project Proponent is under obligation to implement commitments made in the Environment Management Plan which forms part of this EC.

7.The PP is under obligation to implement commitments made in the Environment Management Plan, which form part of this EC. Validity of EC is for a period of 7 years from the date of issue of EC. In case the project proponent fails to complete the construction/proposed activities within the EC validity date, application for EC validity extension shall be submitted to the regulatory authority as per the provision contained in the Para 9.0 of EIA notification, 2006 and its amendment

8.Salient features of the proposal are as follows:

Sl. No.	Description	Total Quantity				Unit
		GENERAL				
1.	Plot Area	**11.226 Ha (112260 Sq.m)**				Ha
2.	Latitude & Longitude of all Corners of the Site	**S.No**	**Latitude**	**Longitude**		
		A	12°51'5.19"N	79°55'39.35"E		
		B	12°51'8.85"N	79°55'49.87"E		
		C	12°50'57.36"N	79°55'50.41"E		
		D	12°50'53.72"N	79°55'40.22"E		
3.	Proposed Built Up Area	**Building status**	**Existing**	**Addition**	**Total after expansion**	
		Total (Sq.m)	**51259.4**	**1500**	**52759.4**	
4.	Max Height - (Height of tallest block)	15.0				m
5.	No of Building Blocks	**S.no**	**Description of location**			Nos

			Existing	Nos
		1	Factory building- Phase#1	Nos
		2	Mezzanine	
		3	Toilet-1	
		4	Toilet-2	
		5	Office, lockers and creche-GF	
		6	Medical and canteen	
		7	Security office	
		8	Visitors and driver room	
		9	Substation inside 110 Kv	
		10	Control room	
		11	Fabrication room	
		12	Drum and barrel storage	
		13	ETP, Bin wash and STP	
		14	Solar evaporation pond	
		15	Methanol and Diesel storage	
		16	Transynd lubrication oil yard	
		17	Trash collection	
		18	Hazardous waste	
		19	Solid waste collection	
		20	LPG and ammonia cylinder storage yard	
		21	Nitrogen yard	
		22	Ammonia manifold	
		23	Ammonia vapourizer	
		24	Propane manifold	
		25	Cylinder storage	
		26	LPG manifold	
		27	Pump room	
		28	MV panel and DG room	
		29	DG set pad	
		30	Dock leveller inclusive of shipping area	
		31	Dock ramp up	
		32	Canopy in factory building	
		33	Factory building- Phase#2	
		34	Canopy	
		35	Ambulance parking	
		36	OHC	
		37	Toilet and lockers-1	
		38	Toilet and lockers-2	
		39	Center of excellence	
		40	Covered pathway	
		41	MV panel room	
		42	Canopy	
		43	Garbage and plastic room	
		44	Canopy	
		45	Chemical storage	
		46	Canopy	
		47	Admin building GF	
		48	Canopy	
		49	Admin building FF	
		50	Canopy	
			Additional	
		51	R&D Building	

<table>
<tr><td>6.</td><td>Max No of Floors</td><td colspan="4">GF+1</td><td>-</td></tr>
<tr><td>7.</td><td>Expected Population</td><td colspan="4">Construction Phase: Around 100 people will be engaged for the construction activities temporarily.
Operation Phase:
<table><tr><th>Name</th><th>Existing (No)</th><th>Add. (Nos)</th><th>Total after expansion (Nos)</th></tr><tr><td>Workers</td><td>512</td><td>238</td><td>750</td></tr><tr><td>Visitors</td><td>50</td><td>0</td><td>50</td></tr><tr><td>Total</td><td>562</td><td>238</td><td>800</td></tr></table></td><td>Nos
Nos
Nos</td></tr>
<tr><td>8.</td><td>Total Cost of Project</td><td colspan="4">Existing: INR 1822.56 Crore
Additional: INR 10.0Crore
Total after expansion: INR 1832.56Crore</td><td>Crores</td></tr>
<tr><td>9.</td><td>EMP</td><td colspan="4">Capital Cost: INR 8.76 Cr (Existing-8.13 & Additional-0.63)
Recurring Cost: INR 79 Lakhs</td><td>Crores
Lakhs</td></tr>
<tr><td>10.</td><td>CER</td><td colspan="4">Rs. 10 Lakhs</td><td>Lakhs</td></tr>
<tr><td>11.</td><td>Project Activity</td><td colspan="4">“Construction of New R&D facility and Increase in production capacity at Allison Transmission India Pvt Ltd, Oragadam” by M/s. Allison Transmission India Pvt Ltd
Production capacity:
<table><tr><th>Name of Product</th><th>Total after Expansion-Capacity (Nos/Month)</th></tr><tr><td>Pinion gear</td><td>120000</td></tr><tr><td>Sun gear</td><td>78500</td></tr><tr><td>Ring gear</td><td>45000</td></tr><tr><td>Transmission Assembly</td><td>4186</td></tr><tr><td>Transmission Assembly Housing component</td><td>1620</td></tr><tr><td>Transmission Assembly Component Such Valve body, Carrier, shaft, Rotating clutch, Turbine, Ground sleeve & Power take off (PTO) etc.,.</td><td>60000*</td></tr><tr><td>Total</td><td>309306</td></tr></table></td><td></td></tr>
<tr><td colspan="5">AREAS</td><td></td></tr>
<tr><td>12.</td><td>Permissible Ground Coverage Area (xx%)</td><td colspan="4">-</td><td>SQMT</td></tr>
<tr><td>13.</td><td>Proposed Ground Coverage Area (%)</td><td colspan="4">51162 (46%)</td><td>SQMT</td></tr>
<tr><td>14.</td><td>Permissible FSI Area (xxx)</td><td colspan="4">-</td><td>SQMT</td></tr>
<tr><td>15.</td><td>Proposed FSI Area</td><td colspan="4">-</td><td>SQMT</td></tr>
<tr><td>16.</td><td>Other Non FSI Areas - including basement area etc.</td><td colspan="4">-</td><td>SQMT</td></tr>
<tr><td>17.</td><td>Proposed Total Built Up Area</td><td colspan="4">Building Name Existing Addition Total after expansion
Total (Sq.m) 51259.4 1500 52759.4</td><td>SQMT</td></tr>
<tr><td colspan="6">WATER</td></tr>
<tr><td colspan="6">Construction Phase</td></tr>
<tr><td>18.</td><td>Water Requirement</td><td colspan="4">100</td><td>KLD</td></tr>
<tr><td>19.</td><td>Source</td><td colspan="4">SIPCOT</td><td>KLD</td></tr>
<tr><td>20.</td><td>Mode of Disposal</td><td colspan="4">Sewage generation: 4.1 KLD and Sewage will be treated through existing STP. Treated water will be reused for green belt Development.</td><td>KLD</td></tr>
<tr><td colspan="6">Operation Phase</td></tr>
<tr><td>21.</td><td>Total Water</td><td colspan="4">106.13 (existing: 104.26 & additional: 1.87)</td><td>KLD</td></tr>
</table>

	Requirement i. Fresh water requirement i. Treated recycled water requirement	52.98 (existing: 38.28 & additional: 14.70)	KLD
22.	Fresh water requirement i. Domestic ii. Flushing iii. Process iv. Greenbelt v. Chiller	50 (existing: 34.53 & additional: 15.47) 0 5.37 (existing: 3.97& additional: 1.4) 50.76 (existing: 64.76 & additional: -14) 0 (Existing: 1 & additional: -1)	KLD KLD KLD KLD KLD
23.	Treated Water Requirement i. Greenbelt ii. Process iii. Chillers	47.5 (existing: 33.5 & additional: 14) 4.23 (existing: 4.78 & additional: -0.55) 1.25 (existing: 0 & additional: 1.25)	KLD KLD
24.	Source for Fresh Water Requirement	SIPCOT & Rain water harvesting pond	
25.	Wastewater Generation	Sewage: 50 (Existing: 33.5 & additional: 16.5) Effluent 9.6 (existing: 8.75 & additional: 0.85)	KLD
26.	Treated Water Available for Reuse i. Treated Water Recycled ii. Surplus treated water	52.98 (existing:38.28 & additional: 14.70) Nil	KLD KLD
TREATMENT & DISPOSAL SYSTEM			
27.	Proposed Capacity of STP		MLD
28.	Proposed Capacity of ETP		KLD

Description	**Population**	**Waste water (KLD)**	**Treatment Method**
Construction Phase			
Domestic	100 Nos.	4.1	Sewage will be treated through the existing (44 KLD) STP. Treated water will be reused for green belt Development.
Operation Phase Sewage:			
Existing	562	33.5	Existing Sewage& canteen waste water is being send to Existing STP (44 KLD) and Treated sewage is being used for gardening.
After expansion	800	50	Existing Sewage& canteen waste water will be send to Existing STP (44 KLD & Additional-35 KLD*) and Treated sewage will be used for gardening.

*PP stated additional STP 35 KLD is under installation as per CTE Obtained on 2024.

Effluent:	**Water required**	**Waste water**	**Disposal method**

		Existing (KLD)	9.75	8.75	It is being treated through existing ETP followed by RO and RO permeate is used for Process and Ro Reject is being send to Solar evaporation pond and its reject is being send to TSDF	
		After expansion (KLD)	10.85	9.6	It will be treated through existing ETP after revamp along with installation of additional RO and RO permeate will be used for Process& chiller and Ro Reject will be send to Solar evaporation pond and then send to TSDF	
RAINWATER HARVESTING						
29.	Rainwater Harvesting - Recharge Pits	-				No.
30.	Rainwater Harvesting Sump Capacity	One Pond of 2000 KL				M^3
PARKING						
31.	Total Parking Required as / Building Bye Laws	Open Parking area: 8000 Sq.m				ECS
32.	Proposed Total Parking	**Parking**	**Existing (Nos)**	**After expansion (nos)**		ECS
33.	Parking in Basements & Stilt	Truck Parking	84	84		ECS
		Car Parking	54	54		
		Two-wheeler Parking	1199	1199		
		Cycle parking	435	435		
GREEN AREA						
34.	Proposed Green Area (Minimum 15.0% of plot area)	28075 Sq.m (25%)				SQMT
35.	Total area	112260 Sq.m				SQMT
36.	Existing trees on plot	6411				Nos
37.	Number of trees to be planted	0				Nos
38.	Number of trees to be transplanted/ cut	-				Nos
SOLID WASTE MANAGEMENT						
39.	Total Waste Generation	0.350 (Existing-0.2429 & Additional-0.1071)				TPD
40.	Solid Waste i. Biodegradable waste (Organic) ii. Non - Biodegradable	**Waste**	**Existing (kg/day)**	**Proposed (kg/d)**	**Total (kg/d)**	**Treatment / disposal method**
				Operation Phase		
		Organic	145.74	64.26	210	It is being collected and disposed through SIPCOT bin and part of it was converted as a manure through existing OWC.

		Inorganic	97.16	42.84	140	Same will be followed after expansion also It is being collected and disposed through TNPCB Authorized recyclers. Same will be followed after expansion also	
		Total	**242.90**	**107.10**	**350**		
41.	Quantity of Sludge Generated from STP & Disposal	STP sludge of 7.9 Kg/day will be used as manure for Greenbelt development					KG/DAY
42.	Quantity of E-Waste Generation & Disposal	**Items**	**Existing**	**After expa.**	**Disposal methods**		TPA
		E-waste	2.0 T/Ann	4.0 T/Ann	It is being disposed through TNPCB authorized recyclers (M/s. TES-AMM (INDIA) PVT LTD) and same will be followed after expansion also		
	Quantity of Hazardous waste Generation & Disposal	**Name of Hazardous waste with Category No**	**Quantity (Tons / Annum) Existing as per CTO**	**Add.**	**Total after expan**	**Mode of disposal**	TPA
		5.1-Used or spent oil	51.3	3.7	55	Generation, Collection, Storage, Disposal to M/s. Keerthiga Chemicals Unit-II, Karur	
		5.2-Wastes or residues containing oil	27	13	40	Generation, Collection, Storage, Disposal to M/s. Tamil Nadu Waste Management Limited, Gummidipoondi	
		20.2 Spent solvents	0.7	0.8	1.5		
		33.1-Empty barrels/ containers/lines contaminated with hazardous chemicals / wastes	15	7	22	Generation, Collection, Storage, Disposal to M/s. Sree Renuka Traders (Partners in M/s. Chennai used empty drums and Barrels, Tiruvallur	
		35.3-Chemical sludge from waste water treatment	3	9	12	Generation, Collection, Storage, Disposal to M/s. Tamil Nadu Waste Management Limited, Gummidipoondi	
		35.4 Oil and grease skimming	3	9	12		
		36.2 Spent carbon or filter medium for	0	3	3		

<table>
<tr><td></td><td></td><td>ACF</td><td></td></tr>
<tr><td colspan="4">Mode of Treatment & Disposal</td></tr>
<tr><td>43.</td><td>Organic waste</td><td>It is being collected and disposed of through SIPCOT bin and part of it was converted as a manure through existing OWC. Same will be followed after expansion also</td><td></td></tr>
<tr><td>44.</td><td>Sludge Generated from STP</td><td>STP sludge of 7.9 Kg/day will be used as manure for Greenbelt development</td><td></td></tr>
<tr><td>45.</td><td>E-Waste</td><td>It is being disposed of through TNPCB authorized recyclers (M/s. TES-AMM (INDIA) PVT LTD) and same will be followed after expansion also</td><td></td></tr>
<tr><td>46.</td><td>Hazardous waste</td><td>Generation, Collection, Storage, Transportation, Disposal to Authorised Recyclers & TSDF</td><td></td></tr>
<tr><td>47.</td><td>Demolition waste</td><td>Nil</td><td></td></tr>
<tr><td colspan="4">POWER REQUIREMENT</td></tr>
<tr><td>48.</td><td>Total Power Requirement</td><td rowspan="5"><table>
<tr><th>Details</th><th>Existing</th><th>Additional</th><th>Total</th><th>Source</th></tr>
<tr><td>Power requirement (Max. Demand)</td><td>3410 kVA</td><td>1000 kVA</td><td>4410 kVA</td><td>TANGEDCO, Solar and Windmill</td></tr>
<tr><td>Backup power</td><td>2x1010 kVA
1x250 KVA</td><td>0</td><td>2x1010 KVA
1x250 KVA</td><td>DG set</td></tr>
<tr><td>Diesel engine driven fire pump</td><td>1x261 KW</td><td>0</td><td>1x261 KW</td><td>Fuel-HSD</td></tr>
<tr><td>Test stand for Testing Automatic transmission</td><td>0</td><td>1x 650 kVA</td><td>1x 650 kVA</td><td>Fuel-HSD</td></tr>
<tr><td>Fuel (HSD)</td><td>0.75 KL</td><td>0.1 KL</td><td>0.85 KL</td><td>Local Suppliers such as HP, IOC, BP</td></tr>
</table></td><td>kW</td></tr>
<tr><td>49.</td><td>DG set backup</td><td>KVA</td></tr>
<tr><td>50.</td><td>DG Sets:
No. and capacity of the DG sets:
Fuel and its Quantity:</td><td>No.</td></tr>
<tr><td>51.</td><td>Solar Panels – Roof Coverage</td><td>We already purchasing ~70% of our total power from renewable energy (Solar and windmill) and same will be followed after expansion also</td><td>kW</td></tr>
<tr><td>52.</td><td>Fuel</td><td><table>
<tr><th>Sl.No</th><th>Fuel</th><th>Capacity</th><th>Remarks</th></tr>
<tr><td>1</td><td>HSD</td><td>1x 20 KL</td><td>Fuel for DG and Fire pump</td></tr>
<tr><td>2</td><td>Methanol</td><td>1x24 KL</td><td>Used in heat treatment</td></tr>
<tr><td>3</td><td>Liquid Nitrogen</td><td>18.55 Nm3</td><td rowspan="2">Used in Furnace operation</td></tr>
<tr><td>4</td><td>Ammonia</td><td>50 Nos</td></tr>
<tr><td>5</td><td>LPG</td><td>2000 Kg</td><td>Used in Furnace operation and kitchen</td></tr>
</table></td><td>L/Month</td></tr>
<tr><td>53.</td><td>EV Charging Details</td><td>NA</td><td></td></tr>
<tr><td colspan="4">POPULATION</td></tr>
<tr><td>54.</td><td>Population</td><td>800 (existing: 562 & add: 238)</td><td>No</td></tr>
<tr><td>55.</td><td>Industry Staff workers</td><td>--</td><td>No</td></tr>
<tr><td>56.</td><td>Floating population</td><td>--</td><td>No</td></tr>
<tr><td>57.</td><td>Hostel, if any</td><td>--</td><td>No</td></tr>
<tr><td>58.</td><td>Cafeteria, if any</td><td>--</td><td>No</td></tr>
<tr><td>59.</td><td>Any other</td><td>--</td><td>No</td></tr>
<tr><td>60.</td><td>Total Population</td><td>800 (existing: 562 & proposed: 238)</td><td>No</td></tr>
<tr><td colspan="4">CER Activity</td></tr>
<tr><td>61.</td><td></td><td></td><td></td></tr>
</table>

	S. No	Tentative CER Activities	Amount (in Lakhs)
	1	Chennakuppam Government Adidravitar Welfare High school Towards the overall Infrastructure development of the school and support activities	10

9.General Instructions:

(i)The project proponent shall prominently advertise it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days indicating that the project has been accorded environment clearance and the details of SEIAA website where it is displayed.

(ii)The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn must display the same for 30 days from the date of receipt.

(iii)The project proponent shall have a well laid down environmental policy duly approved by the Board of Directors (in case of Company) or competent authority, duly prescribing standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions.

(iv)Action plan for implementing EMP and environmental conditions along with responsibility matrix of the project proponent (during construction phase) and authorized entity mandated with compliance of conditions (during operational phase) shall be prepared. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Six monthly progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six-Monthly Compliance Report.

(v)Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.

The Regional Office of this SEIAA shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.

(vi)Any appeal against this EC shall lie with the National Green Tribunal. if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

10. This issue with an approval of the Competent Authority. For information on deliberations, refer to the minutes of SEAC and SEIAA available in the PARIVESH Portal.

Copy To

1. The Secretary, Ministry of Environment Forest & Climate Change, Government of India, Shastri Bhawan, New Delhi.
2. The Additional Chief Secretary to Government, Environment and Forests Department, Tamil Nadu.
3. The Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-Cum-Office Complex, East Arjun Nagar, New Delhi-110 032.
4. The Chairman, TNPC Board,76, Mount Salai, Guindy, Chennai-32
5. EI Division, Ministry of Environment & Forests, Paryavaran Bhawan, New Delhi.
6. Integrated Regional Office of MoEF&CC, Sasthri Bhawan, Chennai.
7. File Copy.

Annexure 1

Specific EC Conditions for (Building / Construction)

1. Seiaa Specific Conditions:

S. No	EC Conditions
1.1	i) The building plan & design should strictly adhere to LCA norms. ii) The building geometry, design & engineering should ensure congestion free atmosphere within

S. No	EC Conditions
	and outside. iii) The wind direction & the aerodynamics should not be disturbed because of the proposed building. iv) The building design should not impair the visibility of structures & features around. v) There should be enough green space within and outside the building. vi) The building design and engineering should not lead to oxygen starvation. vii) Cool roofs should be provided to curtail heat absorption. viii) As per the OM vide F. No. IA3-22/1/2022-IA-III [E- 172624] Dated: 14.06.2022, the Project Proponents are directed to submit the six-monthly compliance on the Environmental conditions prescribed in the prior Environmental clearance letter(s) through newly developed compliance module in the PARIVESH Portal from the respective login. A copy of the half yearly compliance report should be mailed to envcompseiaatn@gmail.com. ix) The plantation of saplings shall be carried out in the earmarked greenbelt area as a part of the tree plantation campaign "Ek Ped Ma Ke Naam" and the details of the same shall be uploaded in the MeriLiFE Portal (https://merilife.nic.in).

2. Seiaa Standard Conditions:

S. No	EC Conditions
2.1	**Climate Change** 1. The proponent shall adopt strategies to decarbonize the building, reduce carbon footprints and develop strategies for climate proofing and mitigation. 2. The proponent shall adopt strategies to reduce carbon & GHG emissions during operation (operational phase and building materials). 3. The proponent shall adopt methodology to control thermal Environment and other shocks in the building. 4. The proponent shall adopt strategies to ensure the buildings in blocks are not trapping heat to become local urban heat islands. 5. The proponent shall ensure that the building does not create artificial wind tunnels creating cold water and uncomfortable living conditions resulting in health issues. 6. The activities should in no way cause emission and build-up Green House Gases. All actions to be eco-friendly and support sustainable management of the natural resources within and outside the campus premises. 7. The proponent shall ensure that the buildings does not cause any damage to water Environment, air quality and should be carbon neutral building. **Health** 8. The proponent shall adopt strategies to maintain the health of the inhabitants within and in the vicinity. **Energy** 9. The proponent shall adopt strategies to reduce electricity demand and consumption. 10. The proponent shall provide provisions for automated energy efficiency. 11. The proponent shall provide provisions for controlled ventilation and lighting systems. 12. The proponent shall provide adequate capacity of DG set (standby) for the proposed STP so as to ensure continuous and efficient operation. **Regulatory Frameworks** 13. The proponent shall effectively implement and strictly adhere to the Solid Waste Management Rules, 2016, E-Waste (Management) Rules, 2016, Plastic Waste Management Rules, 2016 as amended, Bio-Medical Waste Management Rules, 2016 as amended, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 as amended, Construction and Demolition Waste Management Rules, 2016, & Batteries (Management and Handling) Rules, 2001.

S. No	EC Conditions
	14. The proponent shall provide elevator as per rules CMDA/DTCP. **Database maintenance & audits** 15. The database record of Environmental conditions of all the events from pre- construction, construction and post-construction should be maintained in digitized format. 16. The proponent should maintain Environmental audits to measure and mitigate Environmental concerns. **Biodiversity** 17. The proponent shall ensure that the proposed activities in no way result in the spread of invasive species. 18. The proponent shall adopt sustainability criteria to protect the micro-Environment from wind turbulences and change in aerodynamics since high rise buildings may stagnate air movements. 19. The proponent shall ensure utmost safety for the existing biodiversity, trees, flora & fauna and the critically endangered species & endangered species shall not disturb under any circumstances. 20. The proponent shall develop building-friendly pest control strategies by using non chemical measures so as to control the pest population thereby not losing beneficial organisms. 21. The proponent shall adopt strategies to prevent birds getting hit by the high buildings. **Safety measures** 22. The proponent should develop an emergency response plan & safety evacuation plan (including disabled people) in addition to the disaster management plan. 23. All bio-safety standards, hygienic standards and safety norms of working staff to be strictly followed as stipulated in EIA/EMP. 24. The disaster management/disaster mitigation standards& fire safety standards as prescribed by competent authorities. 25. The proponent shall provide the emergency exit in the buildings. **Water/Sewage** 26. The proponent shall ensure that no untreated sewage is let outside the project site under any circumstances. Further, the treated water shall not be disposed off through any other means other than the permitted mode of disposal. 27. The proponent shall provide STP of adequate capacity as committed and shall continuously & efficiently operate STP so as to satisfy the treated sewage discharge standards prescribed by the TNPCB time to time. 28. The proponent shall periodically test the treated sewage the through TNPCB lab /NABL accredited laboratory and submit report to the TNPCB & RO of MoEF&CC. 29. The proponent shall ensure that provision should be given for proper utilization of recycled water. 30. The project proponent shall adhere to storm water management plan as committed. **Parking** 31. The project proponent shall provide sufficient parking space for the visitors and sufficient space shall be made inside the project area for free turn of vehicles, so as to avoid traffic congestion inside the premises. Separate In-gate and out gate shall be provided for the vehicular movement. Solid waste Management 32. The proponent shall ensure that no form of municipal solid waste shall be disposed outside the proposed project site at any time. 33. The proponent should strictly comply with, Tamil Nadu Government order regarding ban on one time use and throwaway plastics irrespective of thickness with effect from 01.01.2019 under Environment (Protection) Act, 1986. **EMP** 34. The proponent shall strictly adhere to the EIA/EMP report. 35. The proponent shall ensure that the green belt plan is implemented as indicated in EMP. Also, the proponent shall explore possibilities to provide sufficient grass lawns. **Others** 36. As per the 'Polluter Pay Principle', the proponent will be held responsible for any

S. No	EC Conditions
	Environmental damage caused due to the proposed activity including withdrawal of EC and stoppage of work. 37. The project proponent shall adhere to height of the buildings as committed.

AFFIDAVIT FURNHSED BY THE PROPONENT

I, **Mr. K.R.Moses, Managing Director** of M/s. **Allison Transmission India Private Limited** having a registered office at A-21, SIPCOT industrial Park, Oragadam, Sriperumbudur Taluk, Kanchipuram District-602105 for proposed "**Construction of New R&D facility and Increase in production capacity at Allison Transmission India Pvt Ltd, Oragadam**" at S.F. No. 6pt, 14pt, 429pt, 431pt, 432pt, 656pt, 665pt & 663A pt, Plot No-A21, SIPCOT Industrial Park-Oragadam, Panruti A & B Block Village, Sriperumbudur Taluk, Kancheepuram District & Tamil Nadu State, as per committee's direction, we hereby take oath and state as under in this affidavit:

1. The detailed plot area break up is given below:

Area	**Existing**	**Add**	**Total after expansion**	**%**
Plot coverage	50162	1000	51162	46%
Road & Pavement	13600	0	13600	12%
Open Parking	8000	0	8000	7%
Green Belt	28075	0	28075	25%
Open and utility area	12423	-1000	11423	10%
Total (Sq.m)	**112260**	**0**	**112260**	**100**

Note: OSR is maintaining separately by SIPCOT

2. The detailed Built–up area break up is given below:

S.no	**Description of location**	**Area in Sq.m**		
		Existing as per CTE 2024/DTCP 2024	**Additional**	**Total after Expansion**
1	Factory building- Phase#1	19170.3	0	19170.3
2	Mezzanine	256.47	0	256.47
3	Toilet-1	92.58	0	92.58
4	Toilet-2	92.58	0	92.58
5	Office, lockers and creche-GF	2559.1	0	2559.1
6	Medical and canteen	1414	0	1414
7	Security office	88.3	0	88.3
8	Visitors and driver room	88.46	0	88.46
9	Substation inside 110 Kv	8.96	0	8.96
10	Control room	152.3	0	152.3

11	Fabrication room	98.5	0	98.5
12	Drum and barrell storage	115	0	115
13	ETP, Bin wash and STP	180	0	180
14	Solar evaporation pond	500.34	0	500.34
15	Methanol and Diesel storage	67.86	0	67.86
16	Transynd lubrication oil yard	28.52	0	28.52
17	Trash collection	62.3	0	62.3
18	Hazardous waste	111.13	0	111.13
19	Solid waste collection	126	0	126
20	LPG and ammonia cylinder storage yard	134.64	0	134.64
21	Nitrogen yard	1051.05	0	1051.05
22	Ammonia manifold	70.3	0	70.3
23	Ammonia vapourizer	91.57	0	91.57
24	Propane manifold	27.03	0	27.03
25	Cylinder storage	22.68	0	22.68
26	LPG manifold	133.6	0	133.6
27	Pump room	42.92	0	42.92
28	MV panel and DG room	880.85	0	880.85
29	DG set pad	255.19	0	255.19
30	Dock leveller inclusive of shipping area	387.92	0	387.92
31	Dock ramp up	85.62	0	85.62
32	Canopy in factory building	83.6	0	83.6
33	Factory building- Phase#2	18648.5	0	18648.5
34	Canopy	405.95	0	405.95
35	Ambulance parking	40	0	40
36	OHC	112.5	0	112.5
37	Toilet and lockers-1	163.5	0	163.5
38	Toilet and lockers-2	163.5	0	163.5
39	Center of excellence	112.5	0	112.5
40	Covered pathway	145.74	0	145.74
41	MV panel room	777.43	0	777.43
42	Canopy	26.12	0	26.12
43	Garbage and plastic room	286	0	286
44	Canopy	32.5	0	32.5
45	Chemical storage	50	0	50

46	Canopy	13.5	0	13.5
47	Admin building GF	840.84	0	840.84
48	Canopy	60.14	0	60.14
49	Admin building FF	840.84	0	840.84
50	Canopy	60.14	0	60.14
51	R&D Building	0	1500	1500
Total		**51259.4**	**1500**	**52759.4**

3. **Production capacity:**

Name of Product	Total after Expansion Capacity (Nos/Month)
Pinion gear	120000
Sun gear	78500
Ring gear	45000
Transmission Assembly	4186
Transmission Assembly Housing component	1620
Transmission Assembly Component Such Valve body, Carrier, shaft, Rotating clutch, Turbine, Ground sleeve & Power take off (PTO) etc.,.	60000*
Total	**309306**

*This would vary from time to time based on the product cost / size / quantity requirements of the consumers.

4. During Construction phase, 100 KLD of water will be sourced from SIPCOT after proper approval.
5. Total water requirement after expansion will be 159.11 KLD in which fresh water is 106.13 KLD. Source of fresh water is SIPCOT& Rainwater collection pond.

Water requirement	Existing as per CTO			After expansion		
	Fresh water	Recycled water	Total	Fresh water	Recycled water	Total
Domestic Purpose	34.53	0	34.53	50	0	50
Greenbelt	64.76	33.5	98.26	50.76	47.5	98.26

Process	3.97	4.78	8.75	5.37	4.23	9.6
Chiller	1	0	1	0	1.25	1.25
Total	**104.26**	**38.28**	**142.54**	**106.13**	**52.98**	**159.11**

6. **Wastewater Generation and Management:**

Description	**Population**	**Waste water (KLD)**	**Treatment Method**
Construction Phase			
Domestic	100 Nos.	4.1	Sewage will be treated through existing (44 KLD) STP. Treated water will be reused for green belt Development.
Operation Phase			
Sewage:			
Existing	562	33.5	Existing Sewage& canteen waste water is being send to Existing STP (44 KLD) and Treated sewage is being used for gardening.
After expansion	800	47.5	Existing Sewage& canteen waste water will be send to Existing STP (44 KLD & Additional-35 KLD*) and Treated sewage will be used for gardening.
*Additional STP 35 KLD is under installation as per CTE Obtained on 2024.			
Effluent:	**Water required**	**Waste water**	**Disposal method**
Existing (KLD)	9.75	8.75	It is being treated through existing ETP followed by RO and RO permeate is used for Process and Ro Reject is being send to Solar evaporation pond and its reject is being send to TSDF
After expansion (KLD)	10.85	9.6	It will be treated through existing ETP after revamp along with installation of additional RO and RO permeate will be used for Process& chiller and Ro Reject will be send to Solar evaporation pond and then send to TSDF

7. **Solid waste:**

Estimated Population influx is 800Nos (existing as per CTO-562 (including 50 visitors) and Additional-238).

Waste	Existing (kg/day)	Proposed (kg/d)	Total (kg/d)	Treatment / disposal method
Operation Phase				
Organic	145.74	64.26	210	It is being collected and disposed through SIPCOT bin and part of it was converted as manure through existing OWC. Same will be followed after expansion also
Inorganic	97.16	42.84	140	It is being collected and disposed through TNPCB Authorized recyclers. Same will be followed after expansion also
Total	**242.90**	**107.10**	**350**	
Solid waste generation during construction phase (100 Nos) - 60 kg/day				

As per CPHEEO Norms MSW generation: 0.45 kg/per capita /day (organic waste 60% & inorganic waste 40%).

8. **Hazardous waste:**

Hazardous waste generated within the unit is being collected and stored and disposed through TNPCB Authorized TSDF/recycler under Hazardous waste (Management and Transboundary) Rules 2016 and its amendment.

Name of Hazardous waste with Category No	Quantity (Tons / Annum)			Mode of disposal
	Existing as per CTO	Add.	Total after expan	
5.1-Used or spent oil	51.3	3.7	55	Generation, Collection, Storage, Disposal to M/s. Keerthiga Chemicalss Unit-II, Karur
5.2-Wastes or residues containing oil	27	13	40	Generation, Collection, Storage, Disposal to M/s. Tamil Nadu Waste Management Limited, Gummidipoondi
20.2 Spent solvents	0.7	0.8	1.5	
33.1-Empty barrels/containers/liners contaminated with hazardous chemicals /wastes	15	7	22	Generation,Collection, Storage,Disposal to M/s.SreeRenukaTraders(Partners in M/s. Chennaiused empty drums and Barrels, Tiruvallur

35.3-Chemical sludge from waste water treatment	3	9	12	Generation, Collection, Storage, Disposal to M/s. Tamil Nadu Waste Management Limited, Gummidipoondi
35.4 Oil and grease skimming	3	9	12	
36.2 Spent carbon or filter medium for ACF	0	3	3	

9. **E-waste:** The generated E-waste will be disposed to TNPCB authorized recyclers as per E-waste Management Rules, 2022.

Items	Quantity		Disposal methods
	Existing	After expa.	
E-waste	2.0 T/Ann	4.0 T/Ann	It is being disposed through TNPCB authorized recyclers (M/s. TES-AMM (INDIA) PVT LTD) and same will be followed after expansion also

10. **Biomedical Waste:**

Category	Type of Waste	Quantity permitted for handling	Disposal methods
Yellow	Expired or Discarded Medicines	0.06kg/day	Disposed to GJ Multiclave
	Human anatomical waste	0.5kg/day	
	Discarded linen, mattresses, beddings contaminated with blood or body fluid routine mask and gown	1Kg/day	
Red	Contaminated waste (Recyclable)	0.02 Kg/day	
White(Translucent)	Waste sharps including Metals	0.14Kg/day	
Blue	Glassware	0.06 kg/day	

Bio medical waste Authorization (one Time) letter from TNPCB vide Authorization No.: 22BAZ43805733 dated: 29.08.2022.

11. **Other waste generated from the plant:'**

Nature of solid waste	Quantity (Tons/Month)		Mode of disposal
	Existing	Total After expansion	
Packing waste (Wood, cardboard, paper etc.,)	35	60	

Rejected Component scrap- alloy steel	1.16	95	Disposed through Authorized vendor and recyclers.
Rejected Component scrap-aluminum	0.5	2.5	
Plastic waste (bins, pallets etc)	4	8	
General Trash	3	7	
Process chips cum burrs	140	140	
STP plant sludge	2	5	Used as a manure for Greenbelt

12. **Manpower**: Approximately 100 employees will be required for the construction Period inclusive of Workmen, Supervisors, Engineers, Architects and Managers. During Operation phase, it will be 800Nos (existing as per CTO-562(including 50 visitors) and Additional-238).
13. The total power requirement for the proposed project after expansion is 4410KVA (existing: 3410 KVA & additional: 1000 KVA). The supply will be provided by Tamil Nadu Electricity Board (Tamil Nadu Generation and Distribution Corporation Limited - TANGEDCO). Backup power will be provided by DG Sets of 2No x1010 KVA & 1Nos x250 KVA. Diesel engine driven fire pump (existing): 1x261 kw. Apart from that, Test stand for Testing Automatic transmission of 1x650 kVA is proposed.
14. About ~70% of total power is being sourced through renewable energy such as wind and solar. Same will be followed after expansion.
15. The proposed new building construction (R&D) will conform with IGBC Gold norms and IGBC certification will be obtained before Consent order.
16. No sewage water would be discharged through storm water drains.
17. One Reservoir of 2000 KL capacity is provided along with a storm water drain channel to recharge ground water table and pond water will be used for domestic, flushing & greenbelt development based on their availability. Excess runoff will find its way to external public drains in worst rainfall through SIPCOT common drain.
18. All mitigation measures will be followed for the flood management, Evacuation plan, Solid waste disposal and sewage & effluent treatment & disposal.
19. No waste of any type will be disposed-off in any other way other than the approved one and "Single use of Plastic" (SUP) will not be used within the plant.
20. Green Belt Area developed within the project site is 28075Sq.m (existing: 28075 & additional: 0) which is 25% of the Total Plot area. We already have 6411 trees (planted) within the site. The green belt area will be planted with trees of indigenous species.

21. As per CER OM F.No. 22-65/2017-IA.III dated: 01.05.2018, INR 10 Lakhs will be utilized for the activities within one years from the date of issue of Environmental Clearance.

S. No.	Activities under CER (Tentative)	1 years
1	**Chennakuppam Government Adi Dravidar Welfare High school:** Towards the overall Infrastructure development of the school and support activities	**10**
Grand Total (INR. In Lakh)		

22. We propose an Environmental Management Plan (EMP) Spending of INR. 8.76 Crores as below as:

EMP Cost break up-Revised

Sl. No	Description	Capital Cost -lakhs			Operating /Recurring cost (lakh/year)
		Existing	Add	Total	
1	DG Stacks & acoustic enclosure and APC measures	255	20	275	10
2	STP system	133	0	133	40
3	ETP system	25	25	50	
3	Green belt development	20	0	20	16
4	Environmental Monitoring	10	1	11	5
5	Energy conservation measures	170	13	183	0
6	Rain water harvesting pond & storm water drain	200	4	204	8
Total		**813**	**63**	**876**	**79**

Declaration

The Above-named deponent to hereby verify that the statement made by me under point No (1) to(22) are true and correct to the best of my knowledge and belief. Nothing is false and nothing is concealed in it. I am responsible for any misrepresentation of facts.

SEAC Site specific conditions:

1. The construction shall comply with Green Building norms and shall get minimum IGBC Gold rating.

2. The PP shall install STP as committed in the EMP and shall ensure that the treatment efficiency meets CPCB standards.
3. Proponent shall provide the dual pipeline network in the project for utilization of treated water of STP for different purposes and also provide the monitoring mechanism for the same. STP treated water should not to be discharged outside the premises without the permission of the concerned authority.
4. As agreed by the project proponent, the CER cost is **Rs. 10,00,000 lakhs** and the amount shall be spent for the following activities as committed within a period of **1 year** from the date of issue of EC.

S. No	CER Activities	Amount (in Lakhs)
1	Chennakuppam Government Adi dravidar Welfare High school Towards the overall Infrastructure development of the school and support activities	10

SEAC STANDARD CONDITIONS:

Standard Environmental Clearance Conditions for Construction Projects - SEAC
1. The project proponent shall provide entry and exit points for the OSR area, play area as per the norms for the public usage and as committed, if applicable. 2. Project proponent should ensure that there will be no use of "Single use of Plastic" (SUP). 3. The proponent should provide sufficient electric vehicle charging points as per the requirements at ground level and allocate the safe and suitable place in the premises for the same. 4. The project proponent should develop green belt as per the plan submitted and also follow the guidelines of CPCB/Development authority for green belt as per the norms. 5. The project proponent shall provide a measuring device for monitoring the various sources of water supply namely fresh water, treated waste water and harvested rain water.

Standard Environmental Clearance Conditions prescribed by MoEF&CC for Construction Projects.

1. Statutory Compliance:

1. The project proponent shall obtain all necessary clearance/ permission from all relevant agencies including town planning authority before commencement of work. All the construction shall be done in accordance with the local building byelaws.
2. The approval of the Competent Authority shall be obtained for structural safety of buildings due to earthquakes, adequacy of firefighting equipment etc as per National Building Code including protection measures from lightning etc.
3. The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.
4. The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
5. The project proponent shall obtain Consent to Establish / Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State Pollution Control Board/ Committee.
6. The project proponent shall obtain the necessary permission for drawing of ground water / surface water required for the project from the competent authority.
7. A certificate of adequacy of available power from the agency supplying power to the project along with the load allowed for the project should be obtained.
8. All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire Department and Civil Aviation Department shall be obtained, as applicable, by project proponents from the respective competent authorities.
9. The provisions of the Solid Waste (Management) Rules, 2016, e-Waste (Management) Rules, 2016, and the Plastics Waste (Management) Rules, 2016 shall be followed.
10. The project proponent shall follow the ECBC/ECBC-R prescribed by Bureau of Energy Efficiency, Ministry of Power strictly.

2. Air quality monitoring and preservation:

1. Notification GSR 94(E) dated 25.01.2018 of MoEF&CC regarding Mandatory Implementation of Dust Mitigation Measures for Construction and Demolition Activities for projects requiring Environmental Clearance shall be complied with.
2. A management plan shall be drawn up and implemented to contain the current exceedance in ambient air quality at the site.
3. The project proponent shall install a system to carry out Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g., PM10 andPM25) covering upwind and downwind directions during the construction period.
4. Construction site shall be adequately barricaded before the construction begins. Dust, smoke & other air pollution prevention measures shall be provided for the building as well as the site. These measures shall include screens for the building under construction, continuous dust/ wind breaking walls all around the site (at least 3-meter height). Plastic/tarpaulin sheet covers shall be provided for vehicles bringing in sand, cement, murram and other construction materials prone to causing dust pollution at the site as well as taking out debris from the site.
5. Sand, murram, loose soil, cement, stored on site should be covered adequately so as to prevent dust pollution.
6. Wet jet shall be provided for grinding and stone cutting.
7. Unpaved surfaces and loose soil should be adequately sprinkled with water to suppress dust.
8. All construction and demolition debris shall be stored at the site (and not dumped on the roads or open spaces outside) before they are properly disposed. All demolition and construction waste shall be managed as per the provisions of the Construction and Demolition Waste Rules 2016.
9. The diesel generator sets to be used during construction phase shall be low Sulphur diesel type and shall conform to Environmental (Protection) prescribed for air and noise mission standards.
10. The gaseous emissions from DG set shall be dispersed through adequate stack height as per CPCB standards. Acoustic enclosure shall be provided to the DG sets to mitigate the noise pollution. The location of the DG set and exhaust pipe height

shall be as per the provisions of the Central Pollution Control Board (CPCB) norms.

11. For indoor air quality the ventilation provisions as per National Building Code of India.

3. Water Quality Monitoring and Preservation:

1. The natural drain system should be maintained for ensuring unrestricted flow of water. No construction shall be allowed to obstruct the natural drainage through the site, on wetland and water bodies. Check dams, bio-swales, landscape, and other sustainable urban drainage systems (SUDS) are allowed for maintaining the drainage pattern and to harvest rainwater.
2. Buildings shall be designed to follow the natural topography as much as possible. Minimum cutting and filling should be done.
3. Total freshwater use shall not exceed the proposed requirement as provided in the project details.
4. The quantity of freshwater usage, water recycling and rainwater harvesting shall be measured and recorded to monitor the water balance as projected by the project proponent. The record shall be submitted to the Regional Office, MoEF&CC along with Half Yearly Compliance Reports (HYCR).
5. A certificate shall be obtained from the local body supplying water, specifying the total annual water availability with the local authority, the quantity of water already committed, the quantity of water allotted to the project under consideration and the balance water available. This should be specified separately for ground water and surface water sources, ensuring that there is no impact on other users.
6. At least 20% of the open spaces as required by the local building byelaws shall be pervious. Use of Grass pavers, paver blocks with at least 50% opening, landscape etc. would be considered as pervious surface.
7. Installation of dual pipe plumbing for supplying fresh water for drinking, cooking and bathing etc and other for supply of recycled water for flushing, landscape irrigation car washing, thermal cooling, conditioning etc. shall be done.
8. Use of water saving devices/ fixtures (viz. low flow flushing systems; use of low flow faucets tap aerators etc) for water conservation shall be incorporated in the building plan.

9. Use of water saving devices/ fixtures (viz. low flow flushing systems; use of low flow faucets tap aerators etc) for water conservation shall be incorporated in the building plan.
10. Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices referred.
11. The local bye-law provisions on rainwater harvesting should be followed. If local byelaw provision is not available, adequate provision for storage and recharge should be followed as per the Ministry of Urban Development Model Building Byelaws, 2016. Rainwater harvesting recharge pits/storage tanks shall be provided for ground water recharging as per the CGWB norms.
12. A rainwater harvesting plan needs to be designed where the recharge bores of minimum one recharge bore per 5,000 square meters of built-up area and storage capacity of minimum one day of total freshwater requirement shall be provided. In areas where ground water recharging is not feasible, the rainwater should be harvested and stored for reuse. The ground water shall not be withdrawn without approval from the Competent Authority.
13. All recharges should be limited to shallow aquifer.
14. No ground water shall be used during construction phase of the project.
15. Any ground water dewatering should be properly managed and shall conform to the approvals and the guidelines of the CGWA in the matter. Formal approval shall be taken from the CGWA for any ground water abstraction or dewatering.
16. The quantity of freshwater usage, water recycling and rainwater harvesting shall be measured and recorded to monitor the water balance as projected by the project proponent. The record shall be submitted to the Regional Office, MoEF&CC along with Half Yearly Compliance Reports (HYCR).
17. Sewage shall be treated in the STP with tertiary treatment. The treated effluent from STP shall be recycled/re-used for flushing, AC make up water and gardening. As proposed, not related water shall be disposed into municipal drain.
18. No sewage or untreated effluent water would be discharged through storm water drains.
19. Onsite sewage treatment of capacity of treating 100% wastewater to be installed. The installation of the Sewage Treatment Plant (STP) shall be certified by an independent expert and a report in this regard shall be submitted to the Ministry

before the project is commissioned for operation. Treated wastewater shall be reused on site for landscape, flushing, cooling tower, and other end-uses. Excess treated water shall be discharged as per statutory norms notified by Ministry of Environment, Forest and Climate Change. Natural treatment systems shall be promoted.

20. Periodical monitoring of water quality of treated sewage shall be conducted. Necessary measures should be taken to mitigate the odor problem from STP.
21. Sludge from the onsite sewage treatment, including septic tanks, shall be collected, conveyed and disposed as per the Ministry of Urban Development, Centre Public Health and Environmental Engineering Organization (CPHEEO) Manual on Sewerage and Sewage Treatment Systems, 2013.

4. Noise Monitoring and Prevention:

1. Ambient noise levels shall conform to residential area/commercial area/industrial area/silence zone both during day and night as per Noise Pollution (Control and Regulation) Rules, 2000. Incremental pollution loads on the ambient air and noise quality shall be closely monitored during construction phase. Adequate measures shall be made to reduce ambient air and noise level during construction phase, so as to conform to the stipulated standards by CPCB / SPCB.
2. Noise level survey shall be carried out as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of Half Yearly Compliance Report (HYCR).
3. Acoustic enclosures for DG sets, noise barriers for ground-run bays, ear plugs for operating personnel shall be implemented as mitigation measures for noise impact due to ground sources.

5. Energy Conservation Measures:

1. Compliance with the Energy Conservation Building Code (ECBC) of Bureau of Energy Efficiency shall be ensured. Buildings in the States which have notified their own ECBC, shall comply with the State ECBC.
2. Outdoor and common area lighting shall be LED.
3. The proponent shall provide solar panels covering a minimum of 50% of terrace area as committed.
4. Concept of passive solar design that minimize energy consumption in buildings by using design elements, such as building orientation, landscaping, efficient building

envelope, appropriate fenestration, increased day lighting design and thermal mass etc. shall be incorporated in the building design. Wall, window, and roof u-values shall be as per ECBC specifications.

5. Energy conservation measures like installation of CFLs/ LED for the lighting the area outside the building should be integral part of the project design and should be in place before project commissioning.
6. Solar, wind or other Renewable Energy shall be installed to meet electricity generation equivalent to 1% of the demand load or as per the state level/ local building byelaws requirement, whichever is higher.
7. Solar power shall be used for lighting in the apartment to reduce the power load on grid. Separate electric meter shall be installed for solar power. Solar water heating shall be provided to meet 20% of the hot water demand of the commercial and institutional building or as per the requirement of the local building byelaws, whichever is higher. Residential buildings are also recommended to meet its hot water demand from solar water heaters, as far as possible.

6. Waste Management:

1. A certificate from the competent authority handling municipal solid wastes, indicating the existing civic capacities of handling and their adequacy to cater to the M.S.W. generated from project shall be obtained.
2. Disposal of muck during construction phase shall not create any adverse effect on the neighbouring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.
3. Separate wet and dry bins must be provided in each unit and at the ground level for facilitating segregation of waste. Solid waste shall be segregated into wet garbage and inert materials.
4. Organic waste compost/ Vermiculture pit/ Organic Waste Converter within the premises with a minimum capacity of 0.3 kg /person/day must be installed.
5. All non-biodegradable waste shall be handed over to authorized recyclers for which a written tie up must be done with the authorized recyclers.
6. Any hazardous waste generated during construction phase shall be disposed of as per applicable rules and norms with necessary approvals of the State Pollution Control Board.

7. Use of environmentally friendly materials in bricks, blocks and other construction materials, shall be required for at least 20% of the construction material quantity. These include Fly Ash bricks, hollow bricks, AACs, Fly Ash Lime Gypsum blocks, Compressed earth blocks, and other environmentally friendly materials.
8. Fly ash should be used as building material in the construction as per the provision of Fly Ash Notification of September 1999 and amended from time to time. Ready mixed concrete must be used in building construction.
9. Any wastes from construction and demolition activities related thereto shall be managed to strictly conform to the Construction and Demolition Rules, 2016.
10. Used CFLs and TFLs should be properly collected and disposed off/sent for recycling as per the prevailing guidelines/ rules of the regulatory authority to avoid mercury contamination.

7. Green Cover:

1. No tree can be felled/transplant unless exigencies demand. Where absolutely necessary, tree felling shall be with prior permission from the concerned regulatory authority. Old trees should be retained based on girth and age regulations as may be prescribed by the Forest Department. Plantations to be ensured species (cut) to species (planted).
2. A minimum of 1 tree for every 80 sqm of land should be planted and maintained. The existing trees will be counted for this purpose. The landscape planning should include plantation of native species. The species with heavy foliage, broad leaves and wide canopy cover are desirable. Water intensive and/or invasive species should not be used for landscaping.
3. Where the trees need to be cut with prior permission from the concerned local authority, compensatory plantation in the ratio of 1:10 (i.e. planting of 10 trees for every 1 tree that is cut) shall be done and maintained. Plantations to be ensured species (cut) to species (planted). Area for green belt development shall be provided as per the details provided in the project document.
4. Topsoil should be stripped to a depth of 20 cm from the areas proposed for buildings, roads, paved areas, and external services. It should be stockpiled appropriately in designated areas and reapplied during plantation of the proposed vegetation on site.

5. A wide range of indigenous plant species should be planted as given in the Appendix-I, in consultation with the Government Forest/Horticulture Departments and State Agriculture University.

8. Transport:

1. A comprehensive mobility plan, as per MoUD best practices guidelines (URDPFI), shall be prepared to include motorized, non-motorized, public, and private networks. Road should be designed with due consideration for environment, and safety of users. The road system can be designed with these basic criteria.
    a. Hierarchy of roads with proper segregation of vehicular and pedestrian traffic.
    b. Traffic calming measures.
    c. Proper design of entry and exit points.
    d. Parking norms as per local regulation.
2. Vehicles hired to bring construction material to the site should be in good condition and should have a pollution check certificate and should conform to applicable air and noise emission standards be operated only during non-peak hours.
3. A detailed traffic management and traffic decongestion plan shall be drawn up to ensure that the current level of service of the roads within a 05 kms radius of the project is maintained and improved upon after the implementation of the project. This plan should be based on cumulative impact of all development and increased habitation being carried out or proposed to be carried out by the project or other agencies in this 05 Kms radius of the site in different scenarios of space and time and the traffic management plan shall be duly validated and certified by the State Urban Development department and the P.W.D./ competent authority for road augmentation and shall also have their consent to the implementation of components of the plan which involve the participation of these departments.

9. Human Health Issues:

1. All workers working at the construction site and involved in loading, unloading, carriage of construction material and construction debris or working in any area with dust pollution shall be provided with dust mask.
2. For indoor air quality the ventilation provisions as per National Building Code of India.

3. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
4. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.
5. Occupational health surveillance of the workers shall be done on a regular basis.
6. A First Aid Room shall be provided in the project both during construction and operations of the project.

10. Corporate Environment Responsibility:

1. The PP shall complete the CER activities, as committed, before obtaining CTE.
2. The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of Half Yearly Compliance Report (HYCR).
3. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.
4. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Half Yearly Compliance Report (HYCR).

11. Miscellaneous:

1. The project proponent shall prominently advertise it at least in two local newspapers of the District or State, of which one shall be in Tamil language within seven days indicating that the project has been accorded environment clearance and the details of MoEFCC/SEIAA website where it is displayed.
2. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn must display the same for 30 days from the date of receipt.
3. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
4. The project proponent shall submit Half Yearly Compliance Reports (HYCR) on the status of the compliance of the stipulated environmental conditions on the website of the Ministry of Environment, Forest and Climate Change at environment clearance portal.
5. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
6. The project proponent shall inform the Authority (SEIAA) of the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
7. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
8. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report and also during their presentation to the State Expert Appraisal Committee.
9. No further expansion or modifications to the plant shall be carried out without prior approval of the Authority (SEIAA).
10. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.

11. The Authority (SEIAA) may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
12. The Authority reserves the right to stipulate additional conditions if found necessary. The Company in a time-bound manner shall implement these conditions.
13. The Regional Office of the MoEF&CC Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
14. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.

STANDARD CONDITIONS

Part - A – Common conditions applicable for Pre-construction, Construction and Operational Phases:

1. Any appeal against this Environmental Clearance shall lie with the Hon'ble National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
2. The construction of STP, ETP, Solid Waste Management facility, E-waste management facility, DG sets, etc., should be made in the earmarked area only. In any case, the location of these utilities should not be changed later on.
3. The Environmental safeguards contained in the application of the proponent /mentioned during the presentation before the State Level Environment Impact Assessment Authority / State Level Expert Appraisal Committee should be implemented in the letter and spirit.
4. All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire and Rescue Services Department, Civil Aviation Department, Forest Conservation Act, 1980 and Wild Life (Protection) Act, 1972, State / Central Ground Water Authority, Coastal Regulatory Zone Authority, other statutory

and other authorities as applicable to the project shall be obtained by project proponent from the concerned competent authorities.

5. The SEIAA reserves the right to add additional safeguard measures subsequently, if non-compliance of any of the EC conditions is found and to take action, including revoking of this Environmental Clearance as the case may be.
6. A proper record showing compliance of all the conditions of Environmental Clearance shall be maintained and made available at all the times.
7. The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company. The status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Chennai by e-mail.
8. The Regional Office of the Ministry located at Chennai shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.
9. "Consent for Establishment" shall be obtained from the Tamil Nadu Pollution Control Board and a copy shall be submitted to the SEIAA, Tamil Nadu.
10. In the case of any change(s) in the scope of the project, a fresh appraisal by the SEAC/SEIAA shall be obtained before implementation.
11. The conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Public Liability Insurance Act, 1991, along with their amendments ,draft Minor Mineral Conservation & Development Rules , 2010 framed under MMDR Act 1957,National Commission for protection of Child Right Rules ,2006 and rules made there under and also any other orders passed by the Hon'ble Supreme Court of India/Hon'ble High Court of Madras and any other Courts of Law, including the Hon'ble National Green Tribunal relating to the subject matter.
12. The Environmental Clearance shall not be cited for relaxing the other applicable rules to this project.

13. Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.
14. The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, Chennai, the respective Zonal Office of CPCB, Bengaluru and the TNPCB. The criteria pollutant levels namely; PM_{10}, $PM_{2.5}$, SO_2, NO_x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored.
15. The SEIAA, TN may cancel the Environmental Clearance granted to this project under the provisions of EIA Notification, 2006, if, at any stage of the validity of this environmental clearance, if it is found or if it comes to the knowledge of this SEIAA, TN that the project proponent has deliberately concealed and/or submitted false or misleading information or inadequate data for obtaining the Environmental Clearance.
16. The Environmental Clearance does not imply that the other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would be considering the project on merits and be taking decisions independently of the Environmental Clearance.
17. The SEIAA, TN may alter/modify the above conditions or stipulate any further condition in the interest of environment protection, even during the subsequent period.
18. The Environmental Clearance does not absolve the applicant/proponent of his obligation/requirement to obtain other statutory and administrative clearances from other statutory and administrative authorities.
19. Where the trees need to be cut, compensation plantation in the ratio of 1:10 (i.e. planting of 10 trees for every one tree that is cut) should be done with the obligation to continue maintenance.
20. A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive who will report directly to the Head of the Organization and the shortfall shall be strictly reviewed and addressed.
21. The EMP cost shall be deposited in a nationalized bank by opening separate account and the head wise expenses statement shall be submitted to TNPCB with a copy to SEIAA annually.

22. The Project Proponent has to provide adequate rain water harvesting pits as committed s to recover and reuse the rain water during normal rains as reported.
23. The project activity should not cause any disturbance & deterioration of the local bio diversity.
24. The project activity should not impact the water bodies. A detailed inventory of the water bodies and forest should be evaluated and fact reported to the Forest Department & PWD for monitoring.
25. All the assessed flora & fauna should be conserved and protected.
26. The proponent should strictly comply with, Tamil Nadu Government Order (Ms) No.84 Environment and forests (EC.2) Department dated 25.06.2018 regarding ban on one time use and throwaway plastics irrespective of thickness with effect from 01.01.2019 under Environment (Protection) Act, 1986.
27. Necessary permission shall be obtained from the competent authority for the drawl / outsourcing of fresh water before obtaining consent from TNPCB.
28. The proponent shall appoint an Environmental Engineer with necessary qualification for the operation and maintenance of STP (Sewage Treatment Plant) and GWTP (grey water Treatment Plant)
29. The Proponent shall provide the dispenser for the disposal of Sanitary Napkins.
30. All the mitigation measures committed by the proponent for the flood management, Solid waste disposal, Sewage treatment & disposal etc., shall be followed strictly.
31. No waste of any type to be disposed of in any watercourse including drains, canals and the surrounding environment.
32. Traffic congestion near the entry and exit points from the roads adjoining the proposed project site must be avoided.
33. The safety measures proposed in the report should be strictly followed.

Part - B – Specific Conditions – Pre construction phase:

1. **The project authorities should advertise with basic details at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of clearance. The press releases also mention that a copy of the clearance letter is available with the State Pollution Control Board and also at website of SEIAA, TN. The copy of the press release should be forwarded to the Regional Office of the Ministry of Environment and Forests located at Chennai and SEIAA-TN.**

2. In the case of any change(s) in the scope of the project, a fresh appraisal by the SEAC/SEIAA shall be obtained before implementation.
3. **A copy of the clearance letter shall be sent by the proponent to the Local Body. The clearance letter shall also be put on the website of the Proponent.**
4. The approval of the competent authority shall be obtained for structural safety of the buildings during earthquake, adequacy of firefighting equipments, etc. as per National Building Code including protection measures from lightning etc. before commencement of the work.
5. All required sanitary and hygienic measures for the workers should be in place before starting construction activities and they have to be maintained throughout the construction phase.
6. Design of buildings should be in conformity with the Seismic Zone Classifications.
7. The Construction of the structures should be undertaken as per the plans approved by the concerned local authorities/local administration.
8. No construction activity of any kind shall be taken up in the OSR area.
9. Consent of the local body concerned should be obtained for using the treated sewage in the OSR area for gardening purpose. The quality of treated sewage shall satisfy the bathing quality prescribed by the CPCB.
10. The height and coverage of the constructions shall be in accordance with the existing FSI/FAR norms as per Coastal Regulation Zone Notification, 2011.
11. The Project Proponent shall provide car parking exclusively for the visiting guest in the proposed residential apartments as per CMDA norms.
12. The project proponent shall ensure the entry of basement shall be above maximum flood level.
13. The proponent shall prepare completion plans showing Separate pipelines marked with different colours with the following details
    i. Location of STP, compost system, underground sewer line.
    ii. Pipe Line conveying the treated effluent for green belt development.
    iii. Pipe Line conveying the treated effluent for toilet flushing
    iv. Water supply pipeline
    v. Gas supply pipe line, if proposed
    vi. Telephone cable
    vii. Power cable
    viii. Strom water drains, and

ix. Rain water harvesting system, etc. and it shall be made available to the owners

14. A First Aid Room shall be provided in the project site during the entire construction and operation phases of the project.
15. The present land use surrounding the project site shall not be disturbed at any point of time.
16. The green belt area shall be planted with indigenous native trees.
17. Natural vegetation listed particularly the trees shall not be removed during the construction/operation phase. In case any trees are likely to be disturbed, shall be replanted.
18. During the construction and operation phase, there should be no disturbance to the aquatic eco-system within and outside the area.
19. The Provisions of Forest conservation Act 1980, Wild Life Protection Act 1972 & Bio diversity Act 2002 should not be violated.
20. There should be Firefighting plan and all required safety plan.
21. Regular fire drills should be held to create awareness among owners/ residents.

Part - C - Specific Conditions – Construction phase:

1. **Construction Schedule:**
   i) The Project proponent shall have to furnish the probable date of commissioning of the project supported with necessary bar charts to SEIAA-TN.
2. **Labour Welfare:**
   i) All the laborers to be engaged for construction should be screened for health and adequately treated before and during their employment on the work at the site.
   ii) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contradictions due to exposure to dust and take corrective measures, if needed.
   iii) Periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly. The workers shall be provided with personnel protective measures such as masks, gloves, boots etc.

3. **Water Supply:**

   i) The entire water requirement during construction phase may be met from private tankers

   ii) Provision shall be made for the housing labour within the site with all necessary infrastructures and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.

   iii) Adequate drinking water and sanitary facilities should be provided for construction workers at the site. The treatment and disposal of waste water shall be through dispersion trench after treatment through septic tank. The MSW generated shall be disposed through Local Body and the identified dumpsite only.

   iv) Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices prevalent.

   v) Fixtures for showers, toilet flushing and drinking water should be of low flow type by adopting the use of aerators / pressure reducing devises / sensor based control.

4. **Solid Waste Management:**

   i) In the solid waste management plan, the STP sludge management plan for direct use as manure for gardens is not acceptable; it must be co-composted with biodegradables.

   ii) Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles should be segregated at source, collected once in a month from residences and disposed as per the SWM Rules 2016.

   iii) Domestic solid wastes to be regularly collected in bins or waste handling receptacles and disposed as per the solid waste management rules 2016.

   iv) No waste of any type to be disposed of in any watercourse including drains, canals and the surrounding environment.

   v) E-waste shall be disposed through Authorized vendor as per E-waste (Management and Handling) Rules, 2016 and subsequent amendment.

5. **Top Soil Management:**

i) All the top soil excavated during construction activities should be stored for use in horticulture/ landscape development within the project site.

6. **Construction Debris disposal:**

i) Disposal of construction debris during construction phase should not create any adverse effect on the neighboring communities and be disposed off only in approved sites, with the approval of Competent Authority with necessary precautions for general safety and health aspects of the people. The construction and demolition waste shall be managed as per Construction & Demolition Waste Management Rules, 2016.

ii) Construction spoils, including bituminous materials and other hazardous materials, must not be allowed to contaminate watercourses. The dump sites for such materials must be secured so that they should not leach into the adjacent land/ lake/ stream etc.

7. **Diesel Generator sets:**

i) Low Sulphur Diesel shall be used for operating diesel generator sets to be used during construction phase. The air and noise emission shall conform to the standards prescribed in the Rules under the Environment (Protection) Act, 1986, and the Rules framed thereon.

ii) The diesel required for operating stand by DG sets shall be stored in barrels fulfilling the safety norms and if required, clearance from Chief Controller of Explosives shall be taken.

iii) The acoustic enclosures shall be installed at all noise generating equipments such as DG sets, air conditioning systems, cooling water tower etc.

8. **Air & Noise Pollution Control:**

i) Vehicles hired for bringing construction materials to the site should be in good condition and should conform to air and noise emission standards, prescribed by TNPCB/CPCB. The vehicles should be operated only during non-peak hours.

ii) Ambient air and noise levels should conform to residential standards prescribed by the TNPCB, both during day and night. Incremental pollution loads on the ambient air and noise quality should be closely monitored during the construction phase. The pollution abatement measures shall be strictly implemented.

iii) Traffic congestion near the entry and exit points from the roads adjoining the proposed project site shall be avoided. Parking shall be fully internalized and no public space should be utilized. Parking plan to be as per CMDA norms. The traffic department shall be consulted and any cost-effective traffic regulative facility shall be met before commissioning.

iv) The buildings should have adequate distance between them to allow free movement of fresh air and passage of natural light, air and ventilation.

v) The project proponent should ensure that adequate Air Pollution Control measures shall be provided from buses and other vehicles, which will be entering the bus terminal. Further, water sprinkling system shall be provided and same shall be used at regular interval to control the dust emission within the project site.

9. Building material:

i) Fly-ash blocks should be used as building material in the construction as per the provision of Fly ash Notification of September, 1999 and amended as on 27th August, 2003 and Notification No. S.O. 2807 (E) dated: 03.11.2009.

ii) Ready-mix concrete shall alone be used in building construction and necessary cube-tests should be conducted to ascertain their quality.

iii) Use of glass shall be reduced up to 40% to reduce the electricity consumption and load on air conditioning. If necessary, high quality double glass with special reflecting coating shall be used in windows.

10. Storm Water Drainage:

i) Storm water management around the site and on site shall be established by following the guidelines laid down by the storm water manual.

ii) Storm water management plan shall be obtained by engaging the services of Anna University/IIT.

11. Energy Conservation Measures:

i) Roof should meet prescriptive requirement as per Energy Conservation Building Code by using appropriate thermal insulation material, to fulfill the requirement.

ii) Opaque wall should meet prescribed requirement as per Energy Conservation Building Code which is mandatory for all air conditioned spaces by use of appropriate thermal insulation material to fulfill the requirement.

iii) All norms of Energy Conservation Building Code (ECBC) and National Building Code, 2005 as energy conservation have to be adopted Solar lights shall be provided for illumination of common areas.

iv) Application of solar energy should be incorporated for illumination of common areas, lighting for gardens and street lighting. A hybrids system or fully solar system for a portion of the apartments shall be provided.

v) A report on the energy conservation measures conforming to energy conservation norms prescribed by the Bureau of Energy Efficiency shall be prepared incorporating details about building materials & technology; R & U factors etc and submitted to the SEIAA in three month's time.

vi) Energy conservation measures like installation of CFLs/TFLs for lighting the areas outside the building should be integral part of the project design and should be in place before project commissioning.

12. Fire Safety:

i) Adequate fire protection equipments and rescue arrangements should be made as per the prescribed standards.

ii) Proper and free approach road for fire-fighting vehicles upto the buildings and for rescue operations in the event of emergency shall be made.

13. Green Belt Development:

i) The Project Proponent shall plant tree species with large potential for carbon capture in the proposed green belt area based on the recommendation of the Forest department well before the project is completed.

ii) The proponent has to earmark the greenbelt area with dimension and GPS coordinates for the green belt area all along the boundary of the project site with at least 3 meter wide and the same shall be included in the layout out plan to be submitted for CMDA/DTCP approval.

iii) The proponent shall develop the green belt as per the plan furnished and area earmarked for the greenbelt shall not be alter at any point of time for any other purpose.

14. Sewage Treatment Plant:

i) The Sewage Treatment Plant (STP) installed should be certified by an independent expert/ reputed Academic institutions for its adequacy and a report in this regard should be submitted to the SEIAA, TN before the project is

commissioned for operation. Explore the less power consuming systems viz baffle reactor, etc., for the treatment of sewage.

ii) The Proponent shall install STP as furnished. Any alteration to satisfy the bathing quality shall be informed to SEIAA-TN.

iii) The project proponent shall operate and maintain the Sewage treatment Plant and Effluent treatment plant effectively to meet out the standards prescribed by the CPCB.

iv) The project proponent shall continuously operate and maintain the Sewage treatment plant and Effluent treatment plant to achieve the standards prescribed by the CPCB.

v) The project proponent has to ensure the complete recycling of treated Sewage &Effluent water after achieving the standards prescribed by the CPCB.

vi) The project proponent has to provide separate standby D.G set for the STP/GWTP for the continuous operation of the STP/GWTP in case of power failure.

15. Rain Water Harvesting:

i) The proponent shall ensure that roof rain water collected from the covered roof of the buildings, etc shall be harvested so as to ensure the maximum beneficiation of rain water harvesting by constructing adequate sumps so that 100% of the harvested water shall be reused.

ii) Rain water harvesting for surface run-off, as per plan submitted should be implemented. Before recharging the surface run off, pre-treatment with screens, settlers etc. must be done to remove suspended matter, oil and grease, etc.

iii) The Project Proponent has to provide adequate rain water harvesting pits as committed to recover and reuse the rain water during normal rains as reported.

i) The project activity should not cause any disturbance & deterioration of the local bio diversity.

16. Building Safety:

Lightning arrester shall be properly designed and installed at top of the building and where ever is necessary.

Part – D - Specific Conditions – Operational Phase/Post constructional phase/Entire life of the project:

1. There should be Firefighting plan and all required safety plan.

2. Regular fire drills should be held to create awareness among owners/ residents.
3. Hazardous waste such as batteries, small electronics, CFL bulbs, expired medicines and used cleaning solvent bottles should be segregated at source, collected once in a month from residences and disposed as per the SWM Rules 2016.
4. The building should not spoil the green views and aesthetics of surroundings and should provide enough clean air space.
5. Solar energy saving shall be increased to atleast10% of total energy utilization.
6. The Project proponent has to spend the CER as committed in the affidavit. The above activity shall be carried out before obtaining CTO from TNPCB.
7. The EMP cost shall be deposited in a nationalized bank by opening separate account and the head wise expenses statement shall be submitted to TNPCB with a copy to SEIAA annually
8. The EMP cost shall be printed in the Brochure / Pamphlet for the preparation of the sale of the property and should also mention the component involved.
9. The Project proponent shall get due permission from the wetland Authority before the commencement of the work, if applicable.
10. The Project proponent should discuss with the wet land Authority, Tamil Nadu Forest Department, PWD and support lake restoration cum improvement, awareness and conservation programs.
11. The project activities should in no way disturb the manmade structures.
12. The Proponent shall do afforestation/ restoration programme contemplated to strengthen the open spaces shall preferably include native species along with the financial forecast for planting and maintenance for 5 years.
13. "Consent to Operate" should be obtained from the Tamil Nadu pollution Control Board before the start of the operation of the project and copy shall be submitted to the SEIAA-TN.
14. Raw water quality to be checked for portability and if necessary, RO plant shall be provided.
15. The Proponent should be responsible for the maintenance of common facilities including greening, rain water harvesting, sewage treatment and disposal, solid waste disposal and environmental monitoring including terrace gardening for a period of 3 years. Within one year after handing over the flats to all allottees a viable society or an association among the allottees shall be formed to take responsibility of continuous maintenance of all facilities with required agreements for compliance of all conditions

furnished in Environment Clearance (EC) order issued by the SEIAA-TN or the Proponent himself shall maintain all the above facilities for the entire period. The copy of MOU between the buyers Association and proponent shall be communicated to SEIAA-TN.

16. The ground water level and its quality should be monitored and recorded regularly in consultation with Ground Water Authority.
17. Treated effluent emanating from STP shall be recycled / reused to the maximum extent possible. The treated sewage shall conform to the norms and standards for bathing quality laid down by CPCB irrespective of any use. Necessary measures should be made to mitigate the odour and mosquito problem from STP.
18. The Proponent shall operate STP continuously by providing stand by DG set in case of power failure.
19. It is the sole responsibility of the proponent that the treated sewage water disposed for green belt development/ avenue plantation should not pollute the soil/ ground water/ adjacent canals/ lakes/ ponds, etc
20. Adequate measures should be taken to prevent odour emanating from solid waste processing plant and STP.
21. The e - waste generated should be collected and disposed to a nearby authorized e-waste centre as per E- waste (Management & Handling), Rules 2016 as amended.
22. Diesel power generating sets proposed as source of back-up power during operation phase should be of enclosed type and conform to rules made under the Environment (Protection) Act, 1986. The height of stack of DG sets should be equal to the height needed for the combined capacity of all proposed DG sets.
23. The noise level shall be maintained as per MoEF/CPCB/TNPCB guidelines/norms both during day and night time.
24. Spent oil from D.G sets should be stored in HDPE drums in an isolated covered facility and disposed as per the Hazardous & other Wastes (Management & Transboundary Movement) Rules 2016. Spent oil from D.G sets should be disposed off through registered recyclers.
25. The proponent is required to provide a house hold hazardous waste / E-waste collection and disposal mechanism.
26. The proponent shall ensure that storm water drain provided at the project site shall be maintained without choking or without causing stagnation and should also ensure that

the storm water shall be properly disposed off in the natural drainage / channels without disrupting the adjacent public. Adequate harvesting of the storm water should also be ensured.

27. Used CFLs and TFLs should be properly collected and disposed off/sent for recycling as per the prevailing guidelines/rules of the regulatory authority to avoid mercury contamination.
28. Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.
29. The Environmental Clearance is issued based on the documents furnished by the project proponent. In case any documents found to be incorrect/not in order at a later date the Environmental Clearance issued to the project will be deemed to be revoked/ cancelled.

Validity unknown

Digitally Signed by : A.R Rahul Nadh IAS
Member Secretary, SEIAA

Date: 19/08/2025

ANNEXURE – 2

LOCAL NEWSPAPER ADVERTISEMENT



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இடம் விற்பனை

ANNEXURE – 3

AMBIENT AIR MONITORING





NOISE MONITORING

ANNEXURE – 3
AMBIENT AIR MONITORING REPORTS - 1

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17475

Laboratory Services Division
(Chemical & Biological Testing)
Recognized by CPCB (MoEF & CC)
BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600001461 9F
Report No. : HECS/AP/025/100426
Sample ID No : 100426075
Sampling Date : 09/04/2026 To 10/04/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,

Address of the Client : No: A 21 Oragadam,
Sipcot Industrial Park, Chennai - 600 053.

Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited.
Sample Location : North East Corner
Environmental Condition : Temperature (°C) : 31.2 ; Humidity (%) : 54.8
Sampling Method & Plan : IS 5182 Part 5 & Part 14

Received Date : 10/04/2026
Commenced Date : 11/04/2026
Completed On : 16/04/2026
Report Date : 16/04/2026
Sample quantity : NA

S.No.	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No :01 Issue Date:01.03.2021	20 (Annual)	20 (Annual)
4	Benzene-AAQ	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene-AAQ	ng/m³	BLQ (LOQ: 0.1)	IS 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	5.91	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ(LOQ 0.05)	IS 5182 (Part 10) Clause 4 1999	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	24.18	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	11.47	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	µg/m³	49.35	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	µg/m³	21.04	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	10.26	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

G.Saravanan
Senior Chemist
Authorized Signatory

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HECS-G/QF/FMR/049

ANNEXURE – 3

AMBIENT AIR MONITORING REPORTS – 2

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17478

Laboratory Services Division
(Chemical & Biological Testing)
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TEST REPORT

ULR : TC174752600002078OF
Report No. : HECS/AP/60/180526
Sample ID No : 180526116
Sampling Date : 15/05/2026 To 16/05/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragedam, Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited
Sample Location : South west Corner (Near security Room)
Environmental Condition : Temperature (°C) : 32.6 | Humidity (%) : 51.5
Sampling Method & Plan : IS 5182 Part 5 & Part 14

Received Date : 18/05/2026
Commenced Date : 18/05/2026
Completed On : 25/05/2026
Report Date : 25/05/2026
Sample quantity : NA

S.No.	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	20 (Annual)	20 (Annual)
4	Benzene	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene	ng/m³	BLQ (LOQ: 0.1)	IS : 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	7.19	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ (LOQ: 0.05)	IS 5182 (Part 10) Clause 4	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	22.07	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	13.42	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	µg/m³	52.61	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	µg/m³	24.83	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	13.29	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

Chennai 600 032

G.Saravanan
Senior Chemist
Authorized Signatory

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ANNEXURE – 3

AMBIENT AIR MONITORING REPORTS - 3

Hubert Enviro Care Systems Limited
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TEST REPORT

UI.R : TC1747526000026551F
Report No. : HECS/AP/045/200626
Sample ID No : 200626134
Sampling Date : 19/06/2026

Name of the Client : M/s. Allison Transmissions India Limited

Address of the Client : No: A 21 Oragadam,
Sipcot Industrial Park, Chennai - 600 053.

Received Date : 20/06/2026

Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited
Sample Location : Near Rain Water Pond

Commenced Date : 20/06/2026
Completed On : 27/06/2026
Report Date : 27/06/2026
Sample quantity : NA

Environmental Condition : Temperature (°C) : 29.0 | Humidity (%) : 51.3
Sampling Method & Plan : IS 5182 Part 5 & Part 14

S.No.	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No..01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No..01 Issue Date:01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No..01 Issue Date:01.03.2021	20 (Annual)	20 (Annual)
4	Benzene	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene	ng/m³	BLQ (LOQ: 0.1)	IS 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	6.29	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ (LOQ: 0.05)	IS 5182 (Part 10) Clause 4	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	23.81	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	11.34	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	µg/m³	49.05	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	µg/m³	20.17	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	9.64	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

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ANNEXURE – 3

AMBIENT AIR MONITORING REPORTS- 4

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
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TEST REPORT

ULR : TC174752600031154
Report No. : HECS/AP/035/150726
Sample ID No : 150726075
Sampling Date : 14/07/2026 To 15/07/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragadam, Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited
Sample Location : Near Transcend-Oil Tank
Environmental Condition : Temperature (°C) : 30.2 | Humidity (%) : 52.4
Sampling Method & Plan : IS 5182 Part 5 & Part 14
Instruments Name & Sl.No : Respirable Dust Sampler (RDS) & APM 460 –523 –B 23
Calibration Due date : 02/03/2027
Instruments Name & Sl.No : Fine Particulate Sampler (FPS) & APM 550MINI-1279-B 23
Calibration Due date : 02/03/2027

Received Date : 15/07/2026
Commenced Date : 15/07/2026
Completed On : 23/07/2026
Report Date : 23/07/2026
Sample quantity : NA

S.No	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No :01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No :01 Issue Date 01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No.:01 Issue Date 01.03.2021	20 (Annual)	20 (Annual)
4	Benzene	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene	ng/m³	BLQ (LOQ: 0.1)	IS : 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	8.06	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ (LOQ: 0.05)	IS 5182 (Part 10) Clause 4	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	25.49	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	13.81	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	µg/m³	52.13	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	µg/m³	22.75	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	11.34	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³- Milligrams per cubic meter, ng/m³- Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

Chennai 600 032

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

1. The report in full or part shall not be used for any promotional or publicity purpose without prior written consent by HECS organization 2. Samples are not drawn by HECS unless or otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained after 15 days from the date of issue of test report 4. Under no circumstances lab accepts any liability or loss /damage caused by use or misuse of test report after invoicing or issue of test report 5. The test results relate only to the test items

HECS-G/QF/MT/049

ANNEXURE – 3

AMBIENT AIR MONITORING REPORTS -5

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17478

Laboratory Services Division
(Chemical & Biological Testing)
Recognized by CPCB (MoEF & CC)
BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600037616
Report No. : HECS/AP/005/200826
Sample ID No : 200826025
Sampling Date : 19/08/2026 To 20/08/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragadam, Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro Care Systems Limited.
Sample Location : North East Corner (Near Danfoss Corner)
Environmental Condition : Temperature (°C) : 30.0 | Humidity (%) : 54.0
Sampling Method & Plan : IS 5182 Part 5 & Part 14

Received Date : 20/08/2026
Commenced Date : 20/08/2026
Completed On : 27/08/2026
Report Date : 27/08/2026
Sample quantity : NA

S.No.	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No .01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No .01 Issue Date:01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No .01 Issue Date:01.03.2021	20 (Annual)	20 (Annual)
4	Benzene AAQ	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene-AAQ	ng/m³	BLQ (LOQ: 0.1)	IS : 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	6.45	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ (LOQ 0.05)	IS 5182 (Part 10) Clause 4	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	21.18	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	10.37	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	ug/m³	55.60	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	ug/m³	19.34	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	9.59	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³-Milligrams per cubic meter, ng/m³-Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

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HECS-G/QAF/MT/009

ANNEXURE – 3

AMBIENT AIR MONITORING REPORTS - 6

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17478

Laboratory Services Division
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Recognized by CPCB (MoEF & CC)
BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600040728
Report No. : HECS/AP/013/030926
Sample ID No : 030926046
Sampling Date : 02/09/2026 To 03/09/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragadam,
Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Ambient Air
Sample Mark : NA
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited
Sample Location : Near Main Gate
Environmental Condition : Temperature (°C) : 30.2 ; Humidity (%) : 51.4
Sampling Method & Plan : IS 5182 Part 5 & Part 14

Received Date : 03/09/2026
Commenced Date : 03/09/2026
Completed On : 10/09/2026
Report Date : 10/09/2026
Sample quantity : NA

S.No.	Test Parameters	Units	Results	Test Method	NAAQ Standards : 2009	
Discipline : Chemical						
1	Lead	µg/m³	BLQ (LOQ: 0.002)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	1 (24 hours)	0.5 (Annual)
2	Arsenic	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No. 01 Issue Date:01.03.2021	6 (Annual)	6 (Annual)
3	Nickel	ng/m³	BLQ (LOQ: 2.0)	HECS-G/INS/SOP/ 041 Issue No :01 Issue Date:01.03.2021	20 (Annual)	20 (Annual)
4	Benzene	µg/m³	BLQ (LOQ: 0.1)	IS 5182 Part 11: 2006	5 (Annual)	5 (Annual)
5	Benzo (a) pyrene	ng/m³	BLQ (LOQ: 0.1)	IS : 5182 Part 12: 2004	1 (Annual)	1 (Annual)
6	Ammonia as NH3	µg/m³	8.59	IS 5182 (Part 25) 2018	400 (24 hours)	100 (Annual)
7	Carbon Monoxide (CO)	mg/m³	BLQ (LOQ: 0.05)	IS 5182 (Part 10) Clause 4	4 (1 hours)	2 (8 hours)
8	Nitrogen dioxides as NO2	µg/m³	24.03	IS 5182 (Part 6) 2006	80 (24 hours)	40 (Annual)
9	Ozone as O3	µg/m³	12.47	IS 5182 (Part 9) 1974	180 (1 hours)	100 (8 hours)
10	Particulate matter (Size less than 10 µm)	µg/m³	53.91	IS 5182 (Part 23) 2006	100 (24 hours)	60 (Annual)
11	Particulate matter (Size less than 2.5 µm)	µg/m³	23.84	IS 5182 (Part 24) 2019	60 (24 hours)	40 (Annual)
12	Sulphur dioxide as SO2	µg/m³	10.39	IS 5182 (Part 2) 2023	80 (24 hours)	50 (Annual)

Note:- BLQ - Below the Limit of Quantification, LOQ- Limit of Quantification, µg/m³- Micrograms per cubic meter, mg/m³-Milligrams per cubic meter, ng/m³-Nanograms per cubic meter.
Remarks: The Tested Parameters as above are within the Limits of NAAQ Standards 2009.

End of Report

HUBERT ENVIRO CARE SYSTEMS LIMITED Chennai 600 032

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

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HECS-G/QF/MT/049

ANNEXURE – 3

AMBIENT NOISE LEVEL MONITORING

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17475

Laboratory Services Division
(Chemical & Biological Testing)
Recognized by CPCB (MoEF & CC)
BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600001496F
Report No. : HECS/AP/030/100426
Sample ID No : 100426081
Sampling Date : 10/04/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragadam, Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Noise Levels (Excluding vibration)
Sample Mark : Ambient Noise – Day & Night
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited.
Sample Location : NA
Environmental Condition : Temperature (°C) : 29.8 | Humidity (%) : 51.3
Sampling Method & Plan : IS 9989:1981

Received Date : 10/04/2026
Commenced Date : 10/04/2026
Completed On : 15/04/2026
Report Date : 17/04/2026
Sample quantity : NA

S.No	Location	Day Time Noise level in dB (A)	Night Time Noise level in dB (A)
1	Near Main Gate	62.4	58.6
2	Near Rain water Pond	63.6	52.3
3	Near Main Transformation	62.0	53.7
4	Near Methanol Storage Area	56.8	52.3
5	Near Garden Sump	69.2	48.2
6	Near Urban forest	62.6	58.6
7	Near Compressor Room	71.3	63.8
8	Near Parking Area	60.7	54.1

Note: - Day Time - 6.00 am to 10.00 pm, Night Time - 10.00 pm to 6.00 am.

Limits set by CPCB:

1. Industrial Area : Day Time-75 dB (A); Night Time-70 dB (A).

Remarks: - The Noise Level meets the requirement of CPCB Limits.

End of Report

G.Saravanan
Senior Chemist
Authorized Signatory

1. The report in full or part shall not be used for any promotional or publicity purpose without written consent by HECS organization 2. Samples are not drawn by HECS unless otherwise mentioned 3. Unless specifically requested by customer the test items will not be retained more than 15 days from the date of issue of test report 4. Under no circumstances lab accepts any liability or loss /damage caused by use or misuse of test report after invoicing or issue of test report 5. The test results relate only to the test items.

HECS-QC/FMR/049

ANNEXURE – 3

AMBIENT NOISE LEVEL MONITORING

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17475

Laboratory Services Division
(Chemical & Biological Testing)
Recognized by CPCB (MoEF & CC)
BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600037003
Report No : HECS/AP/008/200826
Sample ID No : 200826028
Sampling Date : 19/08/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,
Address of the Client : No: A 21 Oragadam, Sipcot Industrial Park, Chennai - 600 053.
Group : Atmospheric Pollution
Sample Name : Ambient Noise Levels (Excluding vibration)
Sample Mark : Ambient Noise
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro Care Systems Limited.
Sample Location : NA
Environmental Condition : Temperature (°C) : 29.8 | Humidity (%) : 51.3
Sampling Method & Plan : IS 9989:1981

Received Date : 20/08/2026
Commenced Date : 20/08/2026
Completed Date : 25/08/2026
Report Date : 25/08/2026
Sample quantity : NA

S.No	Location	Day Time Noise level in dB (A)	Night Time Noise level in dB (A)
1	Near Main Gate	56.4	53.1
2	Near Rain water Pond	60.2	55.1
3	Near Main Transformation	62.4	59.1
4	Near Methanol Storage Area	53.8	50.0
5	Near Garden Sump	57.7	52.1
6	Near Urban forest	56.2	51.1
7	Near Compressor Room	68.3	61.1
8	Near Parking Area	57.6	50.3

Note: - Day Time - 6.00 am to 10.00 pm, Night Time - 10.00 pm to 6.00 am.

Limits set by CPCB:

i. Industrial Area : Day Time-75 dB (A); Night Time-70 dB (A).

Remarks: - The Noise Level meets the requirement of CPCB Limits.

End of Report

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

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ANNEXURE – 3

AMBIENT NOISE LEVEL MONITORING

Hubert Enviro Care Systems Limited
A-21, III Phase, Thiru Vi Ka Industrial Estate,
Guindy, Chennai - 600 032.
Ph: 42985555 / 43635555 Fax : 42985500
E-mail : labsales@hecs.in

TC-17475

Laboratory Services Division
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BIS FSSAI Notified Laboratory
ISO 9001, 14001 & 45001 Certified.

TEST REPORT

ULR : TC174752600040731
Report No. : HECS/AP/016/030926
Sample ID No : 030926049
Sampling Date : 03/09/2026

Name of the Client : M/s. Allison Transmissions India (P) Ltd.,

Address of the Client : No: A 21 Oragadam,
Sipcot Industrial Park, Chennai - 600 053.

Group : Atmospheric Pollution
Sample Name : Noise Levels (Excluding vibration)
Sample Mark : Ambient Noise
Sample Reference : NA
Sample Drawn By : M/s.Hubert Enviro care Systems Limited
Sample Location : NA
Environmental Condition : Temperature (°C) : 31.8 | Humidity (%) : 52.1
Sampling Method & Plan : IS 9989:1981

Received Date : 03/09/2026
Commenced Date : 03/09/2026
Completed Date : 09/09/2026
Report Date : 10/09/2026
Sample quantity : NA

S.No	Location	Day Time Noise level in dB (A)	Night Time Noise level in dB (A)
1	Near Main Gate	62.5	56.3
2	Near Rain water Pond	61.6	54.2
3	Near Main Transformation	63.1	58.2
4	Near Methanol Storage Area	52.5	50.1
5	Near Garden Sump	56.3	50.1
6	Near Urban forest	54.1	50.2
7	Near Compressor Room	58.6	51.3
8	Near Parking Area	57.1	50.1

Note: - Day Time - 6.00 am to 10.00 pm, Night Time - 10.00 pm to 6.00 am.

Limits set by CPCB:

i. Industrial Area : Day Time-75 dB (A); Night Time-70 dB (A).

Remarks: - The Noise Level meets the requirement of CPCB Limits.

End of Report

G.Saravanan
Technical Manager-Environmental
Authorized Signatory

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HECS-GQ/FMT/049

ANNEXURE - 4

STATUS OF EMP

Environmental management programmes					
S.no	**Description**	**PO number**	**Capital cost – (lakhs – INR)**	**Actual spent – YTD (lakhs - INR)**	**Status & year of completion**
1	DG Stacks & acoustic enclosure and APC measures.	344596	20	21.03	Completed- Oct 2025.(Initial installation-2010)
2	STP System	340705 (Civil) 342783	0	74	Completed- Feb 2026
3	ETP System	340705 (Civil) & 342783	25	30.18	Completed(Upgrade)- Mar 2026
4	Green belt development	354028	0	23	Completed -Nov 2025
5	Environmental monitoring	349544 350889 & 359972	1	1.05	Completed-Mar 2026.
6	Energy conservation measures	351982 351983 352590 348398 348399 354584	13	28.45	Completed- Feb 2026
7	Rainwater harvesting pond & Storm water drain.	340705	4	9	Completed-Dec 2025.(Initial installation-2010)

ANNEXURE - 5

FORM 5 ACKNOWLEDGEMENT COPY

ENVIRONMENTAL STATEMENT FORM-V

(See rule 14)

Environmental Statement for the financial year ending with 31st March 2026.

PART-A

i. Name and address of the owner/occupier of the industry, operation, or process.

K.R. Moses,
Allison Transmission India Pvt Ltd.,
A21, SIPCOT Industrial Park,
Oragadam, Sriperumbudur Taluk,
Kanchipuram district-603 109.

ii. Industry category Primary- (STC Code) Secondary- (STC Code)-***NA***

iii. Production category – ***Large Scale Units.***

iv. Year of establishment- ***2009-10***

v. Date of the last environmental statement submitted. - ***12th Sep 2025***

PART. B

Water and Raw Material Consumption:

i. Water consumption in m3/d

Process: As ***per attached annexure A***

Cooling: As ***per attached annexure A***

Domestic: As ***per attached annexure A***

ANNEXURE - 6

RAINWATER HARVESTING POND







PROJECT WATER CONSUMPTION FLOW METER

ANNEXURE – 6

WATER CONSUMPTION DETAILS

WATER CONSUMPTION (KL)								Remarks
Description	April 26	May 26	June 26	July 26	Aug 26	Sep 26	Total KL	
Project	0	0	0	0	0	0	0	Water for construction works

ANNEXURE - 7

CER ACTIVITIES

CORPORATE ENVIRONMENT RESPONSIBILTY –
GOVT HIGH SCHOOL, CHENNAKUPPAM ORAGADAM.
Date: November 2026



ANNEXURE - 7

CER ACTIVITIES

CORPORATE ENVIRONMENT RESPONSIBILTY –
GOVT HIGH SCHOOL, CHENNAKUPPAM ORAGADAM

S.no	PO Number	Items	Qts	unit	Per unit cost	Total cost (INR)
1	355444	PSF 114 Round Table, Available Colours:	10	EA	3,940	39400
2	355444	PSF 1118 Plastic Chairs, 4 Colours Avail	40	EA	644	25760
3	355932	Smart Board - Panel Board Installation	1	AU	8,000	8000
4	355932	School Related Technical Books	1	AU	17,600	17600
5	355932	Transport Charges	1	AU	8,000	8000
6	355933	Ahuja SSA 160DP Amplifier (160watts)	1	EA	18,975	18975
7	355933	AHUJA PS400TM 16 Watt Speaker	1	EA	3,851	3851
8	355933	Zeb Jolt 100 (100 or 120 Watts) , Make	1	EA	19,990	19990
9	355933	Normal Wireless Mic ,Make : Generic	1	EA	1,725	1725
10	355933	ALTOS -Acer Group Company , Model No :A	5	EA	78,064	390320
11	355933	Spectra , OPS WITH INTEL® CORE™ I5- 1030	5	EA	29,700	148500
12	355933	PC Computer Full Set (Specification : In	1	EA	17,500	17500
13	355933	Nilkamal ,Plastic Chair ,armless Model N	100	EA	644	64400

ANNEXURE - 7

CER ACTIVITIES

CORPORATE ENVIRONMENT RESPONSIBILTY – GOVT HIGH SCHOOL, CHENNAKUPPAM ORAGADAM

S.no	PO Number	Items	Qts	unit	Per unit cost (INR)	Total cost (INR)
14	355933	Crompton Highspeed Torpedo Wall Fan	4	EA	2,415	9660
15	355933	Rotating Chair	1	EA	3,850	3850
16	355933	4 feet Office Wooden Table	1	EA	8,468	8468
17	355933	Kent , Crystal Plus ,Ro Water purifier ,	1	EA	23,000	23000
18	355933	BenQ , Projector ,Model No : MX560C	1	EA	35,049	35049
19	356473	Transport Charges	1	EA	1,400	1400
20	356629	Transport Charges	1	EA	3,500	3500
		Total				848948
		Tax (18%)				152811
		Total cost (INR)				**1001759**

ANNEXURE – 8

COMPOSTING YARD







UTILIZATION OF COMPOST MANURE IN PLANT GROWTH

ANNEXURE - 9

GREEN BELT DEVELOPMENT







ANNEXURE -10
STP ADEQUACY REPORT

S.No	INDEX	Pg.No
1	**Project & Business Objectives**	3
2	**Scope of Work**	3
3	**Flow rate logistics**	3
4	**Quality logistics**	4
5	**Battery Limit**	4
6	**Process Description**	5
7	**Technical Specifications for Electromechanical Works**	6

Technical Specification for Sewage Treatment Plant with MBBR Techonology Followed by UF

1.0 Project & Business Objectives

M/S. Hubert Enviro Care Systems (P) Ltd seeks to provide the best technology for the Supply & Installation Commissioning of 35KLD Sewage Treatment Plant with MBBR and UF Technology at Oragadam Site.

2.0 Scope of Work

- Basic design & Concept development
- Detailed Engineering & Technical Specification
- Fabrication & Procurement of all equipments.
- Supply and erection of all equipments.
- Testing, pre commissioning and commissioning of the plant.

3.0 Flow rate logistics

(Model No: HECS/RCC/STP MBBR/35 KLD/2 cum/hr)

Sewage Treatment Plant

Plant Capacity	: 35 KLD
Operating Hours	: 20 hrs
Plant Flow Rate	: 1.75 m^3/hr
Design Flow Rate	: **2 m^3/hr**

MBBR system capacity

Plant capacity	: 35 KLD
Operating Hours	: 20 hrs
Plant Flow Rate	: **1.75 m^3/hr**
Design Flow Rate	: **2 m^3/hr**

4.0 Quality Logistics

S.No	Parameter	Units	STP Inlet	STP Outlet
1	pH	-	6.5 – 9.0	6.5 – 8.5
2	BOD	Mg/l	300	< 10
3	COD	Mg/l	700	<30
4	Total suspended solids	Mg/l	200	< 10
5	Oil & Grease	Mg/l	50	-
6	Total Nitrogen	Mg/l	-	10
7	Total Phosphorus	Mg/l	-	1.0

5.0 Battery Limit

1. Incomer Electrical power – 415 Volts, 3 Phase and 50 Hz.
2. Power incomer to our panel & earthing to our panel is under Client Scope.
3. All civil works including Structural design is under Client scope.
4. Cabling from STP Electrical panel to individual equipments is under HECS scope.
5. Water & Power required during Construction & commissioning of plant is under Client Scope.
6. Landscaping is under Client scope.
7. Lockable store will be provided by the client. Safety of equipments within the site is under HECS scope.
8. Power & Water required during Erection of equipments is under Client scope.
9. Road, Pathway, fencing wall, Transformers in plant area etc is under Client scope.

6.0 Process description

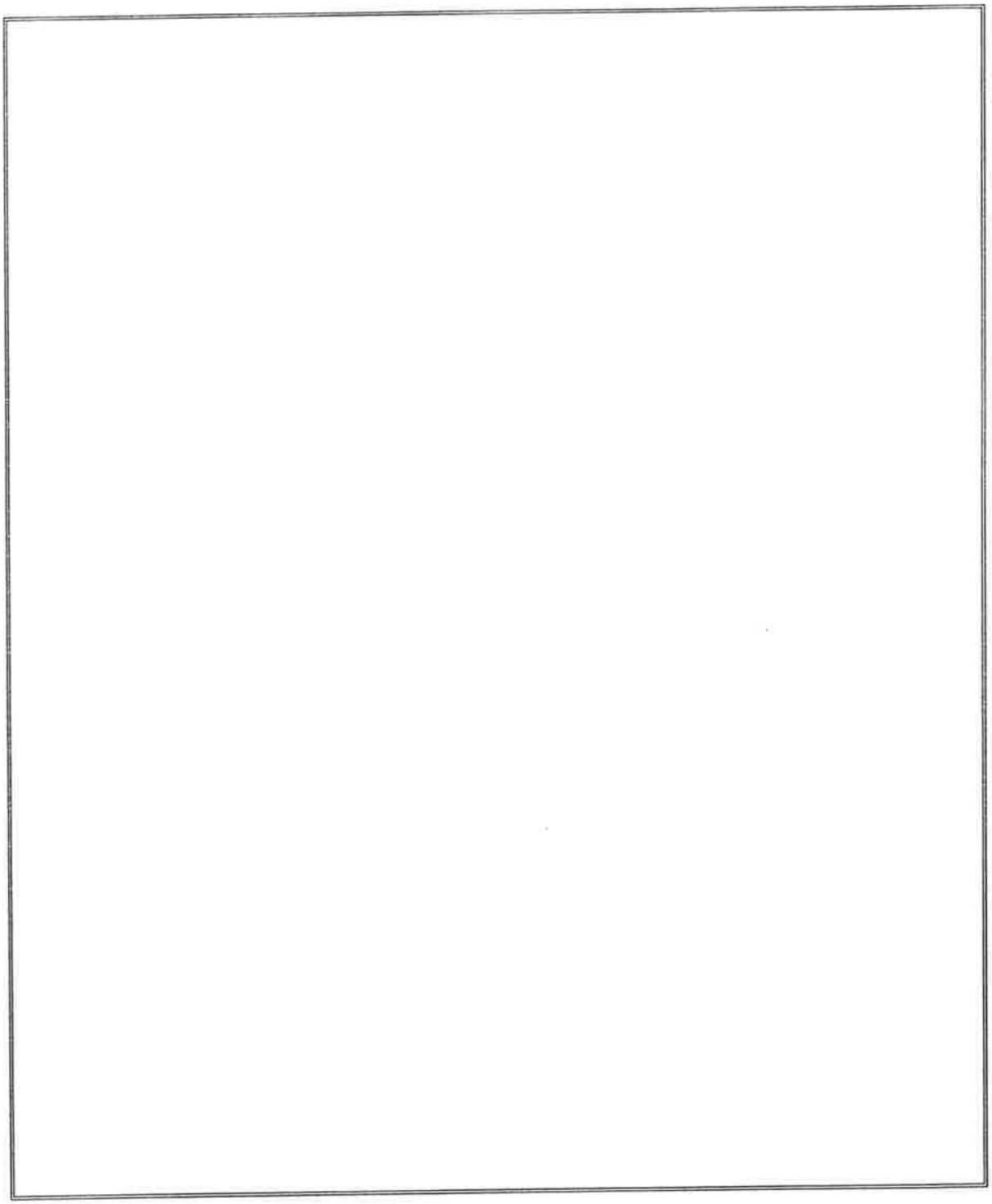
- The Raw Sewage from various sources will get collected in the collection sump through Coarse bar screen chamber in order to remove the floating particles greater than 20mm size from where it is pumped to the Aeration tank (MBBR) using raw sewage transfer pump.
- The Aeration Tank consists of MBBR media which helps in the growth of microbes that helps in the decomposition of organic waste in the water.
- The Over flow from the aeration tank will enter into the Tube Settler Tank where the sludge settles at the bottom of the tank.
- The overflow from Tube Settler will enter the Clarified Water Tank. The water from clarified water tank is pumped to PSF & ACF using Filter Feed Pump. Hypo Dosing is given at the inlet line of PSF.
- Removal of suspended solids and odor removal takes place in PSF & ACF and the treated water from PSF & ACF is stored in the UF Feed Tank.
- The sludge settled at the bottom of the tube settler tank is pumped to the Sludge Holding tank, and Aeration tank (maintain microbe growth) by means of Sludge Pump.
- Common Air Blower is provided for Collection Sump, Aeration Tank and Sludge Holding Tank.
- The sludge collected in the sludge holding tank is passed on to the Filter Press using Filter Press Feed Pump for solid liquid separation. Poly Dosing is given at the inlet of Filter Press for better separation.
- The water sotred in the UF Feed Tank is subjected to Ultrafiltration Process and the UF Permeate water is used for various applications like gardening and toilet flushing, etc.

Significance of Anoxic Tank

Anoxic tanks are an essential part of sewage treatment plants (STPs) because they help remove nitrogen from sewage. Nitrogen is a major pollutant in sewage, and if not handled properly, it can harm the ecosystem. Anoxic system help remove nitrogen through a process called denitrification, which converts nitrates into nitrogen gas in the absence of oxygen.

The anoxic system also aids in the removal of ammonia nitrogen by providing an environment for autotrophic bacteria to oxidize ammonia to nitrate. At outlet of anoxic system is the Nitrogen is less than 10 ppm.

As per Ministry of Environment and forest (MOEF) new guide line 2019 Total nitrogen less than 10 ppm



TECHNICAL SPECIFICATIONS
FOR
ELECTROMECHANICAL WORKS
(HECS SCOPE)

STP WITH MBBR TECHNOLOGY		
Datasheet of Bar Screen		
S.No	**Description**	**Project Specification**
Bar Screen		
1	Quantity	1Nos
2	Type	Box Type
3	Channel Size	500mm x 500mm x 500mm
4	Opening size	8mm perforated hole on bar screen plate.
5	MOC	SS304
6	Make	HECS
7	Tank size	0.5M Lx0.5M W x0.5 H

STP WITH MBBR TECHNOLOGY		
Datasheet of Raw Sewage Transfer Pump		
S.No	**Description**	**Project Specification**
Raw Sewage Transfer Pump Data		
1	Quantity	2 Nos (1W+1S)
2	Type	Centrifugal
3	Capacity	2 m^3/hr
4	Head	10mWC
5	MOC	CI
6	Rating	0.75 kW
7	Efficiency	IE2
8	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
9	Model	SP 05M
10	Make of Pump	Kirloskar
11	Acceessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.
12	Equlization tank size	3M Lx 3M W x (4.0M LD +0.7M FB)

STP WITH MBBR TECHNOLOGY Datasheet of Diffuser - Aeration Tank & Sludge Holding Tank		
S.No	**Description**	**Project Specification**
	Diffuser Data	
1	Quantity	20 Each
2	Type	Tubular
3	Size	90 mm Dia x 1000 mm Long
4	Membrane Type	Non-clog
5	MOC of Membrane	EPDM
6	MOC of Diffuser Internals	PVC
7	MOC of Clamps & Nipples	SS304
8	Make of Diffusers	HECS
9	Aeration tank size	2M Lx 3M W x (4.4M LD +0.3M FB)

STP WITH MBBR TECHNOLOGY Datasheet of MBBR Media		
S.No	**Description**	**Project Specification**
	MBBR Media Data	
1	Type	Cylindrical
2	Surface Area	500 m^2/m^3
3	Specific Density	0.94 g/cc
4	Specific Weight	0.35 kg/m^2
5	Loading Rate	5 g of BOD / m^2
6	MOC	PP
7	Make	HECS

STP WITH MBBR TECHNOLOGY		
Datasheet of Air Blowers - Aeration Tank & Sludge Holding Tank		
S.No	**Description**	**Project Specification**
	Blower Data	
1	Quantity	2 Nos (1W + 1S)
2	Type	Twin Lobe
3	Type of Cooling	Oil Cooled Compressor
4	Capacity	30 CFM
5	Pressure	0.40 kg/cm^2
6	Type of Drive	V - Belt
7	Make	KAY International / Everest
	Motor Data	
8	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
9	Make of Motor	Kirloskar / Equivalent
10	Speed	1440 RPM
11	Acceessories	Base Frame, Pressure Guage, Discharge NRV & Valves.

STP WITH MBBR TECHNOLOGY		
Datasheet of Anoxic Tank Agitator		
S.No	**Description**	**Project Specification**
	Anoxic Tank Agitator Data	
1	Quantity	1 Nos
2	Type	Impeller
3	Speed	60 – 90 RPM
4	MOC	SS304
5	Make	HECS

STP WITH MBBR TECHNOLOGY		
Datasheet of Sludge Transfer and Recirculation Pump		
S.No	**Description**	**Project Specification**
Sludge Transfer and Recirculation Pump Data		
1	No of Pumps	2 Nos (1W + 1S)
2	Type	Self Priming
3	Capacity	2 m^3/hr
4	Head	9 MWC
5	Rating	0.75 kW
6	Efficiency	IE2
7	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
8	MOC	CI
9	Model	SP 0M
10	Make	Kirloskar
11	Accessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.
12	Sludge houlding tank	2.0M Lx 2.0M W x (4.0M LD +0.7M FB)

STP WITH MBBR TECHNOLOGY		
Datasheet of Pre & Post Chlorine Dosing System		
Sl.No	**Description**	**Project Specification**
Chlorine Dosing Pump Data		
1	Quantity	2 Nos
2	Pump Type	Electronic Diaphragm
3	Capacity	0 – 6 LPH
4	Presure	4 kg/cm^2
5	Pump Make	Edose
6	Clearified water tank	2.0M Lx 3.0M W x (4.0M LD +0.7M FB)
Chlorine Dosing Tank Data		
7	Dosing Tank Capacity	50 Litres
8	Type	White Sintex
9	MOC of Tank	LDPE

STP WITH MBBR TECHNOLOGY		
Datasheet of Filter Feed Pump		
S.No	**Description**	**Project Specification**
Filter Feed Pump Data		
1	Quantity	2 Nos (1W+1S)
2	Type	Centrifugal
3	Capacity	2 cum/hr
4	Head	30mWC
5	MOC	CI
6	Rating	0.75 kW
7	Efficiency	IE2
8	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
9	Make	Kirloskar
10	Acceessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.
11	UF feed tank	3.0M Lx 1.8 M W x (4.0M LD +0.7M FB)

STP WITH MBBR TECHNOLOGY			
Datasheet of Pressure Sand Filter			
S.No	**Description**		**Project Specification**
Pressure Sand Filter (PSF)			
1	Quantity	1 No	
2	Capacity	2 m3/hr	
3	Pressure	5 kg/cm^2	
4	Diameter	500 mm	
5	Height of Strait	1500 mm	
6	Backwash Time	10 mins	
7	Valve Type	Multiport Valve	
8	Media	Silex sand / Pebbles	
9	Media Quantity	150 kgs	
10	Frontal Piping MOC	UPVC	
11	MOC of PSF	MS-FRP	
12	Make	HECS	
13	Accessories	Pressure Gauges, Isolation Valves, Drain Lines, Air Vent	

STP WITH MBBR TECHNOLOGY		
Datasheet of Activated Carbon Filter		
S.No	**Description**	**Project Specification**
Activated Carbon Filter (ACF)		
1	Quantity	1 No
2	Capacity	2 m3/hr
3	Pressure	5 kg/cm²
4	Diameter	500 mm
5	Height of Strait	1500 mm
6	Backwash Time	10 mins
7	Valve Type	Multiport Valve
8	Media	Activated Carbon IV-900
9	Media Quantity	100 kgs
10	Frontal Piping MOC	UPVC
11	MOC of ACF	MS-FRP
12	Make	HECS
13	Accessories	Pressure Gauges, Isolation Valves, Drain Lines, Air Vent

STP WITH MBBR TECHNOLOGY		
Datasheet of UF Feed Pump		
S.No	**Description**	**Project Specification**
UF Feed Pump Data		
1	No of Pumps	2 Nos (1W + 1S)
2	Type	Centrifugal Monobloc
3	Capacity	2 m^3/hr.
4	Head	30 MWC
5	Rating	0.75 kW
6	Efficiency	IE2
7	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
8	MOC	CI
9	Make	Kirloskar
10	Accessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.

STP WITH MBBR TECHNOLOGY		
Datasheet of Bag Filter		
S.No	**Description**	**Project Specification**
Bag Filter Data		
1	Quantity	1 Nos
2	Type	Bag Filter
3	Size	100 microns
4	Operating Flow	2 m^3/hr
5	Make	HECS

STP WITH MBBR TECHNOLOGY		
Datasheet of Ultrafiltration System		
Sl.No	**Description**	**Project Specification**
Ultrafiltration System		
1	Flow Rate	1.5 m^3/hr
2	Operation	20 Hrs
3	No. of Modules	1 No
4	Membrane Area	80 m^2
5	Gross Filtration Flux	55 lmh
6	Filtration Time	30 mins
7	Avg. CEB Interval	21.5 Hrs
8	Net Filtration Flux	50 lmh
9	Recovery	90%
10	Size	250 mm Dia x 1830 mm
11	Model	PHF 80
12	Make	Mann + Hummel
13	Skid MOC	MS Powder Coated

STP WITH MBBR TECHNOLOGY		
Datasheet of UF Backwash Pump		
S.No	**Description**	**Project Specification**
UF Backwash Pump Data		
1	No of Pumps	2 Nos (1W + 1S)
2	Type	Centrifugal Monobloc
3	Capacity	8 m^3/hr.
4	Head	30 MWC
5	Rating	1.5 kW
6	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
7	Efficiency	IE2
8	MOC	CI
9	Model	SP 02M
10	Make	Kirloskar
11	Accessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.

STP WITH MBBR TECHNOLOGY		
Datasheet of UF – CIP & CEB System		
Sl.No	**Description**	**Project Specification**
UF – CIP & CEB System Data		
1	Quantity	1 Each
2	CIP Pump Capacity	4 m^3/hr
3	Head	20 mWC
4	Pump Efficiency	IE2
5	Pump Make	Kirloskar
6	Tank Capacity	500 Litres
7	Make	Sintex

STP WITH MBBR TECHNOLOGY		
Datasheet of HCl Dosing System		
Sl.No	**Description**	**Project Specification**
HCl Dosing Pump Data		
1	Quantity	1 Nos
2	Pump Type	Electronic Diaphragm
3	Capacity	0 – 5 LPH
4	Presure	3 kg/cm²
5	Pump Make	Edose
HCl Dosing Tank Data		
6	Dosing Tank Capacity	100 Litres
7	MOC of Tank	LDPE
8	Make	HECS

STP WITH MBBR TECHNOLOGY		
Datasheet of Hypo Dosing System		
Sl.No	**Description**	**Project Specification**
Hypo Dosing Pump Data		
1	Quantity	1 Nos
2	Pump Type	Electronic Diaphragm
3	Capacity	0 – 5 LPH
4	Presure	3 kg/cm²
5	Pump Make	Edose
Hypo Dosing Tank Data		
6	Dosing Tank Capacity	100 Litres
7	MOC of Tank	LDPE
8	Make	HECS

STP WITH MBBR TECHNOLOGY		
Datasheet of Treated Water Tank to Existing Treated Water Tank Transfer Pump		
S.No	**Description**	**Project Specification**
	Pump Data	
1	No of Pumps	2 Nos (1W + 1S)
2	Type	Monobloc
3	Capacity	5 m^3/hr.
4	Head	30 MWC
5	Rating	1.1 kW
6	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
7	Efficiency	IE2
8	MOC	CI
9	Model	GMC 1.540
10	Make	Kirloskar
11	Accessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.

STP WITH MBBR TECHNOLOGY		
Datasheet of Poly Dosing System for Filter Press Feed Tank		
Sl.No	**Description**	**Project Specification**
Poly Dosing System		
1	Quantity	1 Nos
2	Pump Type	Electronic Diaphragm
3	Capacity	0 – 5 LPH
4	Presure	3 kg/cm^2
5	Pump Make	Edose
6	Dosing Tank Capacity	50 Litres
7	Type	White Sintex
8	MOC of Tank	LDPE

STP WITH MBBR TECHNOLOGY Datasheet of Filter Press with Feed Pump		
S.No	**Description**	**Project Specification**
	Filter Press Data	
1	Quantity	1 Nos
2	No. of Plates	6 Nos
3	Plate Closing Type	Hydraulic
4	Plate Size	470 mm x 470 mm
5	Cake Thickness	32 (+/- 2)
6	Filter Cloth Size	14 microns
7	Type	Rail Slider
8	MOC of Skeleton	CI
9	MOC of Filter Element	PP / CI
10	Make	Hydro Press
	Filter Press Feed Pump Data	
11	No of Pumps	1 Nos
12	Type	Screw Pump
13	Capacity	1000 Litres
14	Head	60 mWC
15	Power, Voltage / Frequency	3 Phase, 415 v +/- 10%, 50 Hz +/- 10%
16	Efficiency	IE2
17	MOC	CI
18	Accessories	Common Base Frame, Pressure Guage, Discharge NRV & Valves.

STP WITH MBBR TECHNOLOGY Datasheet of Solenoid Valves		
S.No	**Description**	**Project Specification**
	Solenoid Valve Data	
1	Quantity	1 Lot
2	Type	Electrically Operated
3	Size	1"
4	Operating Voltage	24V DC
5	MOC	SS304
6	Make	Danfoss / Equivalent

STP WITH MBBR TECHNOLOGY		
Datasheet of Pressure Gauge		
S.No	**Description**	**Project Specification**
Pressure Gauge Data		
1	Quantity	1 Lot
2	Range	0 – 7 kg/cm^2
3	MOC	SS304 with Glycerin Filled
4	Make	H-Guru / Equivalent

STP WITH MBBR TECHNOLOGY		
Datasheet of Digital Flow Meter		
S.No	**Description**	**Project Specification**
Digital Flow Meter Data		
1	Quantity	2 Nos
2	Pressure Rating	PN10
3	Location	STP Inlet & Outlet
4	MOC	Cast Aluminium (IP52)
5	Model	Magflow 650
6	Make	Aster

CPVC PIPE FOR TRANSFER PIPE

Supply, Installation, Testing and Commissioning of SDR-11 CPVC pipes for diameters 15 mm to 50 mm, schedule 40 CPVC pipes for diameters over 50 mm manufactured as per IS:15778, for domestic water applications with 6 kg/sqcm operating pressure, with suitable pipe fittings like Elbows, Tees, Couplings, Reducers, Transition connection fittings, Pipe supports, etc., manufactured and buried at the provided depth including earth excavation, leveling of the earth, backfilling with river sand for a depth of 150 mm including shuttering, consolidation, watering; providing PCC 1:3:6 for 75 mm thick at every 3 m distance for pipe, back filling with excavated earth material and compacting, leveling. All pipes shall be leak tested at 7 bar for two hours and leaks shall be arrested before finishing. The pipe and fittings shall be ISI marked. The worksmanship and technical requirements shall be as per CPWD specifications.

ANNEXURE - 11



TEMPORARY TOILET FACILITY AT PROJECT SITE

ANNEXURE – 12

ELECTRICAL VEHICLE CHARGER POINT



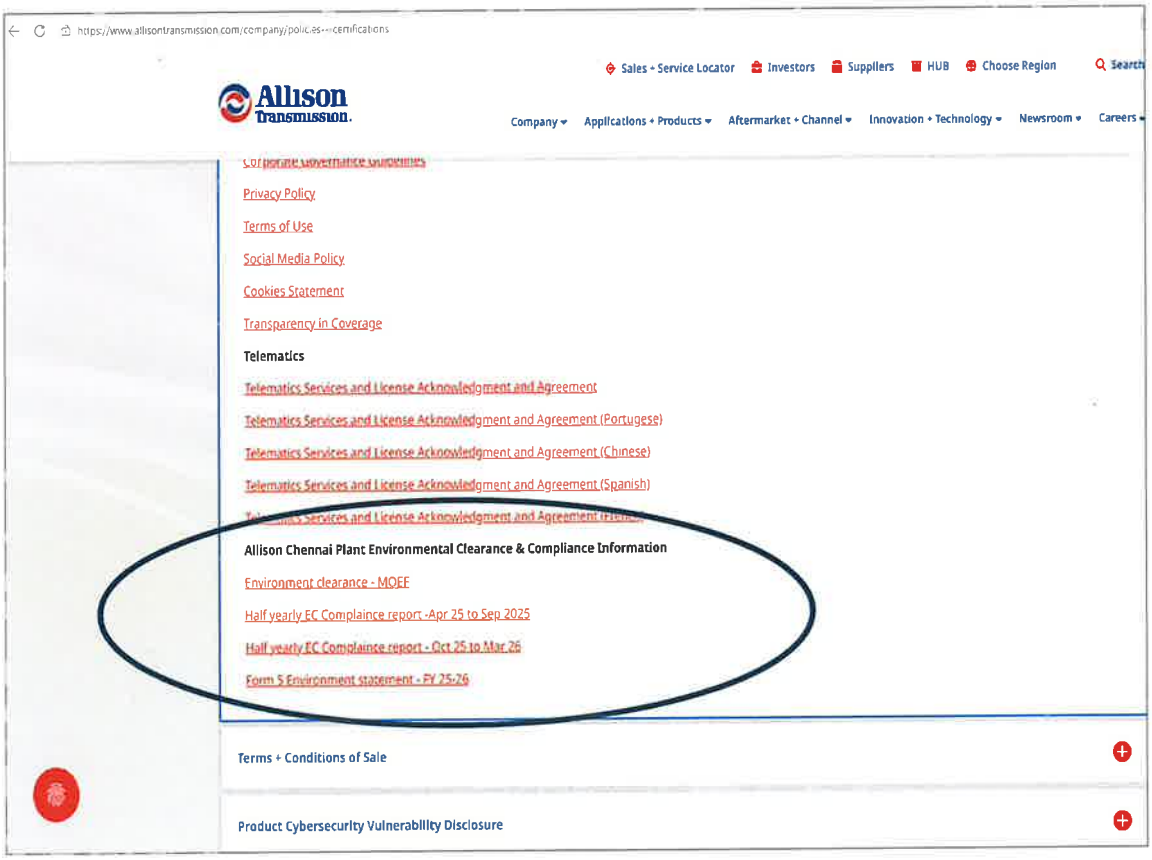




ANNEXURE 13 –

EC DOCUMENTS UPDATION IN COMPANY WEBSITE

Environmental clearance and Complaince information including Half yearly EC Complaince reports and form 5 statement are published on allison's official website as per MOEF & CC guidelines.



SAFETY AWARENESS SESSION







SOLAR WATER HEATER